





**Authorised Agent** 



# VIKING TECHNICAL AND ESD FURNITURE

Today VIKING technical and ESD furniture brand offers a wide range of different modular workstations, ESD storage and transportation furnishing solutions, and a range of antistatic equipment.

VIKING technical furniture is distinguished by:

- Wide range of functional, convertible and interchangeable modules for each particular employee;
- Adjustment, layout and customization according to clients' specific needs:
- Possibility of modernization and refitting after the purchase;
- Strict compliance with the international antistatic standard IEC 61340.

#### VKG TOOLS ESD EQUIPMENT

Besides a broad line of furniture, we offer a range of antistatic products and consumables to fully equip ESD-protected areas. Among them, one can find garments, storage and transportation means, monitoring and audit devices. These products are sold under VKG TOOLS brand.

Viking Equipment has implemented dozens of equipping projects for such companies like Samsung Electronics, LG Electronics, Volkswagen Group, Nissan Manufacturing, Elcoteq, TPV Technology, and Foxconn.

VIKING ESD and technical furniture manufacturing site is located near Saint Petersburg and occupies the territory of over 6.000 square meters. We constantly monitor manufacturing process and quality of our products on all stages, which is acknowledged by ISO 9001:2015 quality management systems certificate. Being a member of IEC committee for ESD, we adjust engineering and manufacturing processes according to latest requirements of IEC 61340 standard.

This catalog is informational. Minor amendments/changes in products exterior, composition and technical characteristics are permitted. Graphic images of the units are schematic and should not be perceived as engineering drawings.

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## VIKING TECHNICAL FURNITURE CONFIGURATOR



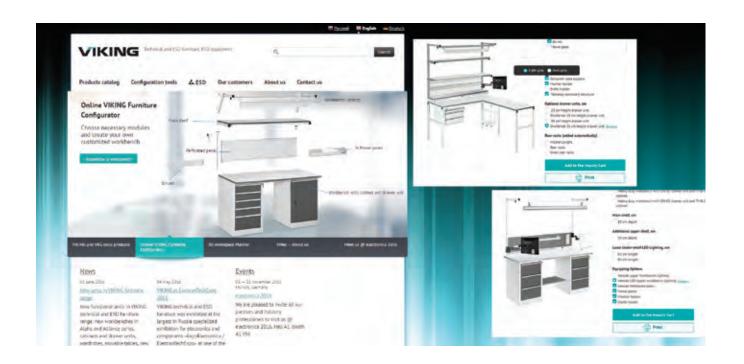
Most VIKING technical and ESD workbenches consist of functional and interchangeable modules to provide maximum flexibility in creating customized workstations, which satisfy any specific working process requirements. It may become an uneasy process to make a choice of elements guided solely by modules' description and codes and thus assemble certain set. With our online service — VIKING technical and ESD furniture Configurator (https://viking-esd.com/constructor), any user is interactively guided along the process of workbench assembling. Thus, it is much easier to make the right choice.

VIKING technical and ESD furniture Configurator helps to choose necessary basic modules and additional units of a required workstation online. It simplifies the process of assembling a workbench set, saves time and helps to avoid possible mistakes in modules compatibility. While assembling a workbench in online configuration tool one also chooses version (technical or ESD) and color (light gray RAL 7035 or dark gray RAL 7012) where applicable.

After choosing required options and elements one can place an order for chosen set to any VIKING official distributor online, print the individual set or use the picture and the list of modules for future orders.

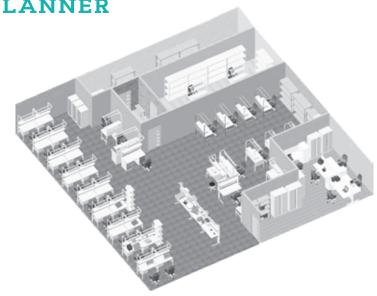
VIKING technical furniture Configurator is also useful for workstations future amendments. Any time after the purchase customer can add or change certain modules of a workstation so that it meets new requirements of the manufacturing process.





3D ONLINE WORKSPACE PLANNER

The 3D online workspace planner software is used for manufacturing space retrofitting planning, design and visualization; it provides the possibility of trying on several options of the entire production area equipment with VIKING furniture and additional elements.









While being on the stage of planning new manufacturing facilities, workspace refurbishing or re-equipping it is very useful to have the ability to compare different types of furniture and equipment layouts. Using the exact halls dimensions, 3D Planner software user can build up a 3D plan of the hall, estimate the quantity of necessary technical furniture and it's disposition, arrange workplaces, passageways and utility premises. Our online 3D workspace Planner allows to specify windows, doors, columns' sizes and positions, and to choose colors and shapes of additional elements.

Online software is free for any visitor of https://viking-esd.com, one just needs to install a plug-in to their device.

Using 3D workspace planner software its user gets a visual plan of re-equipped halls in isometric, top and 3D front view and detailed list of chosen furniture and equipment. All images can be saved in standard .jpg format to be sent, viewed or printed or in specific .o3d format to continue the work later.

## **OUR CUSTOMERS**







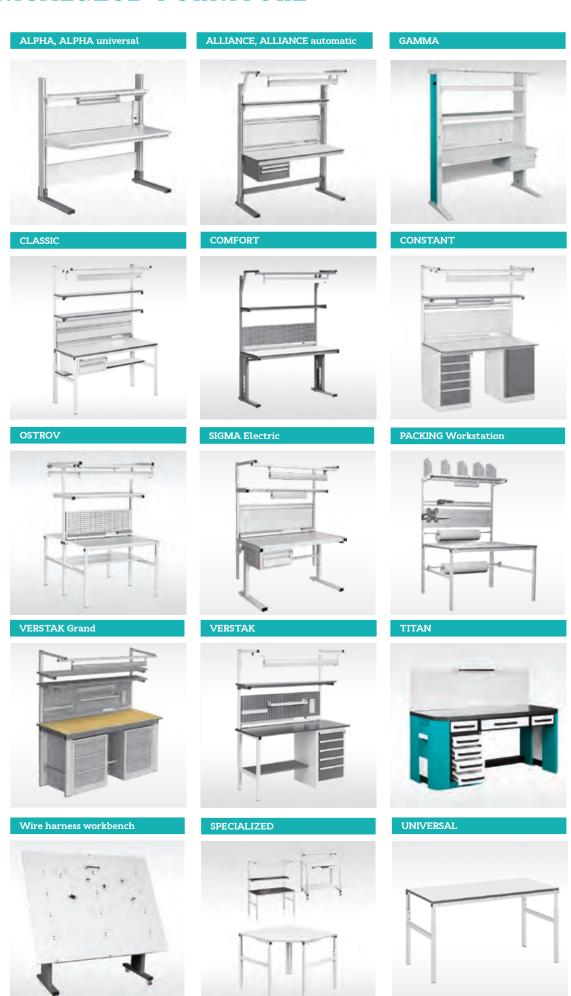








## TECHNICAL&ESD FURNITURE



#### VIKING WORKPLACES SERIES

Most of VIKING products are available in technical and ESD (antistatic) versions, the latter are marked with ESD label

Steel frames are powder-coated in dark grey (RAL 7012) or light grey (RAL 7035) color, tabletops are resistant to abrasion. Some VIKING workbenches also have black (RAL 9005), white (RAL 9010) and turquoise (RAL 5021) parts. VIKING workbenches are modular, allowing customers to order only necessary parts and get workplaces for any specific use.

Viking workbenches can be equipped with standard and LED upper workbench lighting units.

Sets of furniture can be supplemented by additional equipment at any time after the purchase. Assembly and installation is quick and simple, clear assembly instructions are provided with each module, they are also available for download from <a href="https://viking-esd.com">https://viking-esd.com</a>. VIKING ESD-protected products are compliant with IEC 61340 standard, have corresponding certificates and test reports.

VIKING workbenches product range includes a wide line of functional, convertible and interchangeable modules for each particular enterprise. To facilitate configuration and simplify different elements choosing, our customers are welcome to use CONFIGURATOR (https://viking-esd.com/constructor), our online service that helps to interactively select all necessary workbench parts. After choosing required options and elements, one can print the individual set and use the picture and the list of modules for future orders.



We divide our workbenches and supplementary elements in several series, each has its own peculiarities:

- ALPHA series workbenches allow effective use of space, offer practical structures and a compact size;
- ALPHA Universal and ALPHA T are simplified ALPHA workbenches without possibility of upper extensions;
- ALLIANCE workbenches are distinguished by elegant design, advanced ergonomics and convenient system of height adjustment. They can be placed in an inseparable line where each two tabletops are held by lateral frames and share those in the middle. Also available in double-sided version;
- ALLIANCE Automatic with motorized worktop adjustment system, performed by electric drive and simple control unit;
- GAMMA SERIES is based on the concept of clear surfaces, where all technical communications are hidden and the fasteners organically fit the design:
- CLASSIC workplaces are simple, functional and inexpensive. They can be
  placed in a line with no gaps for conveyor work;
- COMFORT workbenches are based on L-shape steel supports and offer advanced ergonomics for comfortable work;
- CONSTANT workbenches with fixed worktop height are equipped with functional supports and can withstand an increased load;
- OSTROV double-sided workbenches are designed for the most effective use of workspace;
- SIGMA Electric workbenches are electrically height adjustable workspaces, supporting any ergonomic requirements of each user.
- PACKING Workstation adjustable ergonomic workstation that helps to easily access all packaging materials - cartons, tape, paper, bubble wrap or others.
- VERSTAK Grand heavy-duty workbenches designed to work in a standing position and feature reinforced structure that can withstand a distributed load of up to 2000 kg.
- VERSTAK workbenches are available only in non-antistatic version, but their rigidity and different tabletop and support types will be useful for manufacturing process;
- TITAN heavy duty workbenches with up to 2000 kg load capacity and enhanced tabletops;
- Wire harness workbench with 0° to 80° angle adjustable worktop, which allows fastening various types of wires and bundles;
- SPECIALIZED workbenches were made to satisfy specific working process requirements;
- UNIVERSAL workbenches, the simplest and cheapest ones, they do not allow any above tabletop extensions.

In addition, we can always manufacture customized products and are confident of our ability to satisfy and meet our customer's individual requirements.

## **ALPHA SERIES WORKBENCHES**



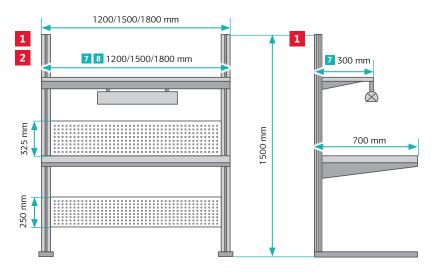
ALPHA series workbenches with lateral aluminum frames are stylish and ergonomic workbenches that can perfectly equip unspecified technical premises and educational facilities. Alpha series workbenches are distinguished by practical modular construction and compact size; they allow effective use of hall space. We offer four models of ALPHA series workbenches: single workbench, double workbench, simplified universal workbench, T-shape simplified workbench. Tabletop thickness 25 mm.



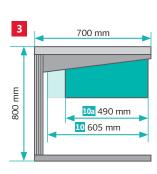
All ALPHA series workbenches are bicolored by default. When ordering, please mention whether ESD or technical version required.

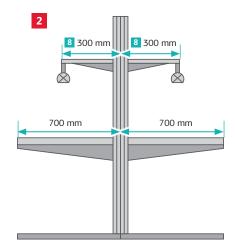


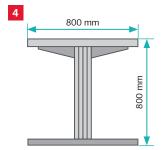
For this catalog legend, please see p. 81



1200/1500/1800 mm







10 10a 490 mm









#### 1 ALPHA Single workbench

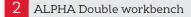




Single workbench with lateral aluminum frames is supplied in a set with two perforated panels.







200 kg





Double-sided workbench with lateral aluminum frames is supplied in a set with two double perforated panels and two tabletops.



600-1100 mm | **1** per tabletop 200 kg





3 ALPHA Alpha universal workbench



Simplified Alpha series workbench without upper modules.



4 ALPHA T-shaped workbench





Simplified Alpha series T-shaped workbench without the possibility of additional extensions





ALF-EPA Power panel /



An aluminum case/ two cases with four sockets, protective contact, switch and 3 m cable. Can be equipped with additional sockets, fuses, phone jacks and earth leakage circuit breakers.

- Nominal load capacity: 10 A

ALF-O-EPA Double power panel

#### ALF-EPA/B Side power panel



Four sockets with protective contact and 3 m cable in a small aluminum case. Side power panel can be mounted on any part of lateral aluminum frame. No extension is possible.

#### ALF-PO Main shelf





Main shelf for Alpha series single workbenches.

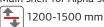
1200-1500 mm

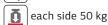


#### ALF-O-PO Double main shelf



Main shelf for Alpha series double workbenches.





#### DL/N2 Under-shelf local LED lighting



Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules. Angle adjustment 80°.

- 2 versions: 60 cm length and 90 cm length
- Color temperature 4700-5300 K Provides at least 1000-lux illuminance at 1000 mm distance from the light source. Also available with dimmer. See more on p. 46.

#### Optional drawer units/







Optional drawer units with reduced depth

> Storage solution for tools and components, no place on floor required. Those with reduced to 490 mm depth allow installing various additional equipment under a tabletop.

See more on p. 48

#### **ALLIANCE SERIES WORKBENCHES**



ALLIANCE workbenches are distinguished by elegant design, advanced ergonomics and convenient system of height adjustment.

We also offer motorized worktop adjustment materialised in Alliance Automatic series workbenches AL-A.

See more on p. 15.

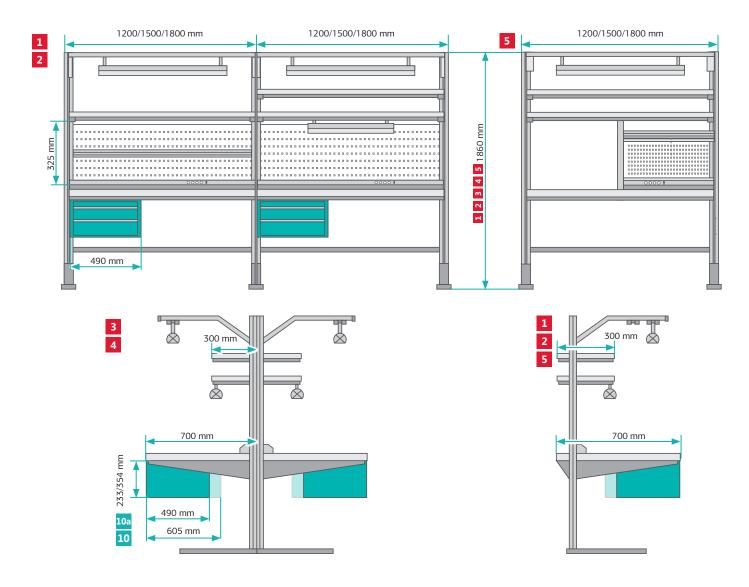
Several Alliance workbenches can be placed in an inseparable line where two tabletops are held by side lateral frames and share those in the middle.

Standard Alliance workbenches are powder-coated in dark grey color (RAL 7012) for lower steel modules and light grey color (RAL 7035) for tabletops and shelves. Possible tabletop height adjustment: 600–1300 mm. Possible lighting height adjustment: 1200–2000 mm. Maximum height of lifgting ramp - 2090 mm.

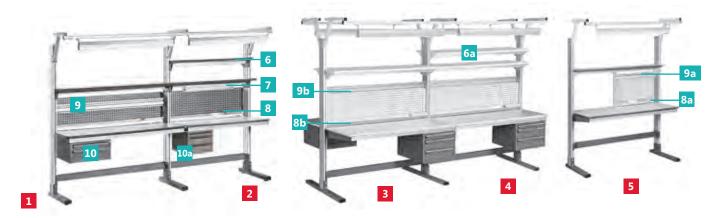
Tabletop thickness 25 mm.

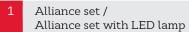
All ALLIANCE series workbenches are bicolored by default. When ordering, please mention whether ESD or technical version required.

For this catalog legend, please see p. 81



#### ALLIANCE SERIES WORKBENCHES







Single workbench with two lateral aluminum frames. The workbench is supplied in a set with lower slat, perforated panel, main shelf and lighting. AL-S2 Alliance sets are supplied with upper LED lighting.



Alliance additional set /
Alliance additional set with LED lamp



Additional set with one lateral aluminum frame is meant to be attached to main Alliance workbench from either side, which provides inseparable working surface line. The set includes: workbench with one lateral frame, lower slat, perforated panel, main shelf and lighting. AL/D-S2 Alliance additional sets are supplied with upper LED lighting.



Alliance double set /
Alliance double set with LED lamp





Double side workbench with two lateral aluminum frames. The workbench is supplied in a set with double lower slat, double-sided perforated panel, double main shelf and two lighting units. AL-O-S 2Alliance double sets are supplied with two upper LED lighting units.

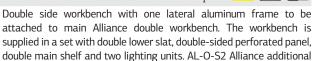
each tabletop



4 Alliance additional double set /
Alliance additional double set with LED lamp







double sets are supplied with two upper LED lighting units.

each tabletop 200 kg

5 Alliance set/ Alliance set with LED lamp



Single workbench with two lateral aluminum frames. The workbench is supplied in a set with middle upright, half-size perforated panel, lower slat, main shelf and lighting. AL-SRST-S2 Alliance sets are supplied with upper LED lighting.

each tabletop 200 kg

ALL LED lighting also available with dimmer. See more on p. 46

6 AL-PO/1 Additional shelf /



6a AL-O-PO/1 Additional double shelf





DL/N Under-shelf local LED lighting



Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules. Angle adjustment 80°

- 2 versions: 60 cm length and 90 cm length.
- Color temperature 4700–5300 K
   Provides at least 1000-lux illuminance at 1000 mm distance from the light source.
- 8 AL-EP Power panel
- 8a ½ AL-EP Power panel



8b AL-O-EP Double power panel

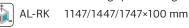
An aluminum case/ two cases with four sockets, protective contact, switch and 3 m cable. Can be equipped with additional sockets, fuses, phone jacks and earth leakage circuit breakers.

- Nominal load capacity: 10 A
- 9 AL-RK Bin rail
- 9a ½ AL-RK Bin rail



9b AL-O-RK Double bin rail

Aluminum rail for bin storage placed along workbench length.





½ AL-RK 547/697/847×100 mm



Optional drawer units/



Optional drawer units with reduced depth

Storage solution for tools and components, no place on floor required. Those with reduced to 490 mm depth allows installing various additional equipment under a tabletop.



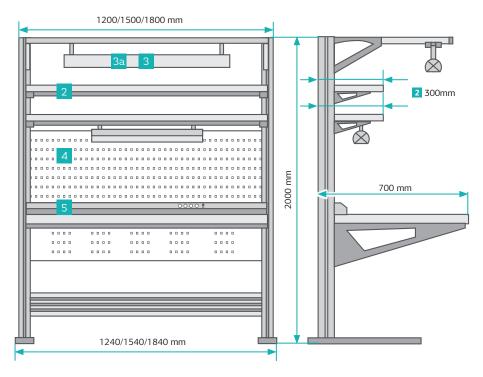
#### 11 AL-IP Cantilever



It was designed for easy-to-reach attaching of drawings, lighting and instruments. IP Cantilever can be additionally equipped by retracing KL-1200 mechanism.

## **ALLIANCE AUTOMATIC WORKBENCHES**





Alliance automatic workbenches are distinguished by elegant design, advanced ergonomics and motorized worktop adjustment system, performed by electric drive and simple control unit. ALLIANCE Automatic allows setting tabletop height easily and quickly by simply pressing a button, which is indispensable in certain working processes. Tabletop thickness 25 mm.

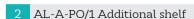


700-950 mm





Alliance automatic workbenches are supplied in a set with adjustment mechanism, lower slat, main shelf, perforated panel, lighting, power panel.







1050-1820 mm



100 kg

#### 3 DL-AA/A Workbench lighting



An aluminum case with two energy-efficient luminescent 54 W lamps, light direction regulation and shadowless reflector provided. Quick switching on without shimmering, no strobing freeze.

Provides at least 1200-lux illuminance at 1000 mm distance



from floor 1150 - 1980 mm

#### 3a DL-AA/S2 LED lighting



An aluminum case with LED lamp and light direction regulation.

- Color temperature 4700-5300 K
- Luminous flux: 5985 Lm
- Power consumption: 43 W
- Also available with dimmer. See more on p. 46

#### 3b DL/N Under-shelf local lighting

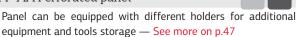


Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules. Angle adjustment 80°

- 2 versions: 60 cm length and 90 cm length
- Luminous flux: 3150/4725 Lm
- Color temperature 4700-5300 K

Provides at least 1000-lux illuminance at 1000 mm distance from the light source.

#### 4 PFP-AA Perforated panel





1190/1490/1790×325 mm

#### 5 EPA-AA



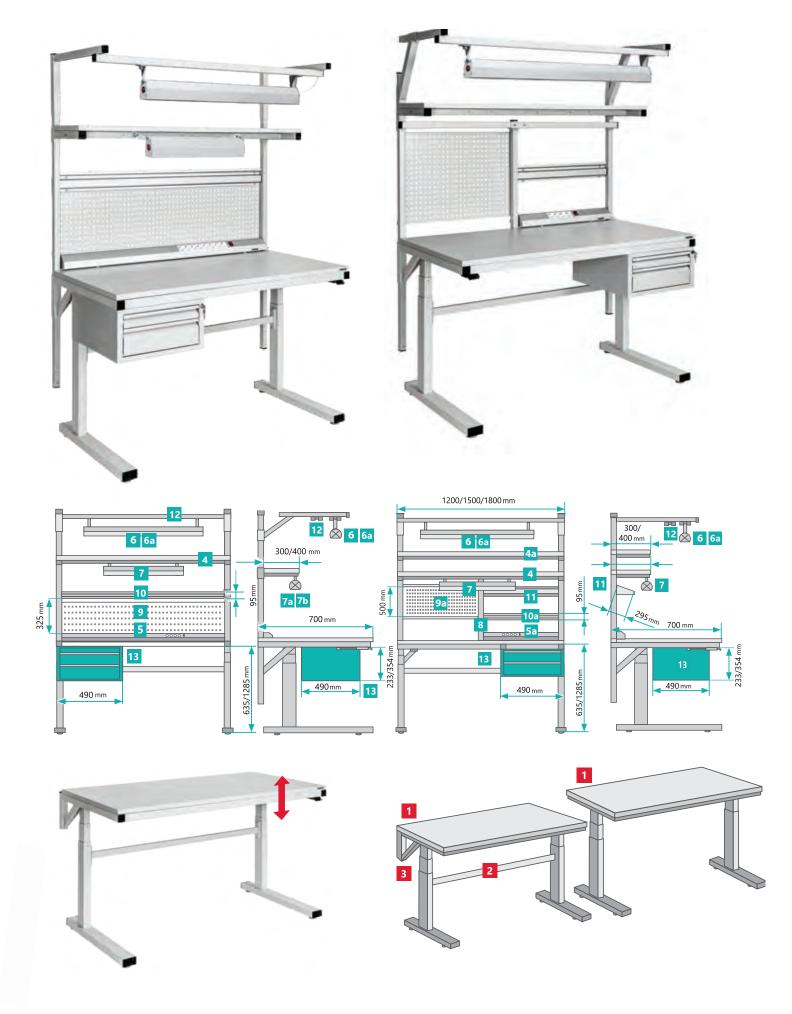
An aluminum case with four sockets, protective contact, switch and 3 m cable. Can be equipped with additional sockets, fuses, phone jacks and earth leakage circuit breakers.

- nominal load capacity: 10 A

All ALLIANCE AUTOMATIC series workbenches and shelves are bicolored by default. When ordering, please mention whether ESD or technical version required

! Optional drawer units, PPS computer case support and keyboard support can't be installed to Alliance Automatic series workbenches.

## SIGMA ELECTRIC WORKBENCH



SIGMA Electric Workbench





Sigma Electric workbenches are electrically height adjustable workspaces, supporting any ergonomic requirements of each user



635-1285 mm | 0 200 kg





Max. speed 38mm/s unloaded.

Stroke length - 650 mm.

Duty cycle: 10% ~ 2 minutes of continuous use at full load, followed by 18 minutes of pause.

Ambient temperature: 10 to +40C°.

Reinforcing crossbar



Reinforcing crossbar for additional rigidity of workbench.

Rear rack holders



Additional holders for rear racks allowing assembly of upper extensions.

PO Main shelf









Rear racks included. 1000–1800 mm



4a PO/1 Additional shelf

1/2 EP Power panel





Requires PO Main shelf to be installed. Rear racks excluded.



1100–1800 mm 50 kg





depth 300 / 400 mm

EP Power panel



An aluminum case/ half-size case with four sockets and on/off switch as standard. Can be equipped with additional sockets, circuit breaker, automatic fuse, USB charger and RJ 45 data sockets.

DL/ S2 Classic LED lighting



#### 6a DL/S2 Comfort LED lighting

An aluminum case with LED lamp and light direction regulation. Color temperature 4700-5300 K

Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



from tabletop level 500-1350 mm.

Also available with dimmer. See more on p. 46

#### DL/N2 Under-shelf local lighting



Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules. Angle adjustment 80.

2 versions: 60 cm length and 90 cm length.

Color temperature 4700-5300 K.

Provides at least 1000-lux illuminance at 1000 mm distance from the light source.

#### 8 Middle upright for all items



Required to hold any ½ item. Three sizes to match standard workhench width.

PFP Perforated panel



9a ½ PFP Perforated panel

Panel can be equipped with different holders for additional equipment and tools storage.

10 kg



PFP — 1190/1490/1790×325 mm



- 610/760/910×500 mm

10 RK Bin rail





10a ½ RK Bin rail

Aluminum Bin rail.





RK — 1110/1410/1710 ×100 mm



1/2 RK — 530/680/830 ×100 mm

PN Half-size sloped shelf





11a PNP Full-size sloped shelf Full-size/Half-sized shelf with 10-55° angle adjustment provides comfort monitoring of working equipment.





534/684/834×295 mm

12 IP Cantilever



Upper slat for fastening drawings, additional lighting and instruments. IP Cantilever can be additionally equipped by retracing KL-1200 mechanism.

13 Optional drawer units with reduced depth





Storage solution for tools and components with depth of 490 mm. Two or three drawers versions available.

Desk Panel DPG1M

The Desk Panel DPG1M is a compact desk panel in the DPG series. It features Bluetooth® connection, two favorite positions and a reminder via an LED to remind the users to use their desk. The DPG1M is activated by tilting the desk panel in the same direction as the desk is intended to drive.

15 Desk Control™ App

The Desk Control™ App is developed for users of sit-stand desks. The app allows the users to connect to their desks via Bluetooth® wireless technology and will now remind the user to use their sit-stand desks.

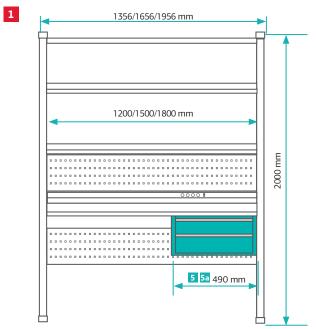
16 The Desk Sensor™ 1 (DS1)

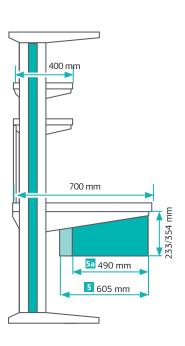
The Desk Sensor™ 1 is a new Anti-Collision™ solution which can limit material damage to a desk or an object if a collision occurs during driving of the desk.



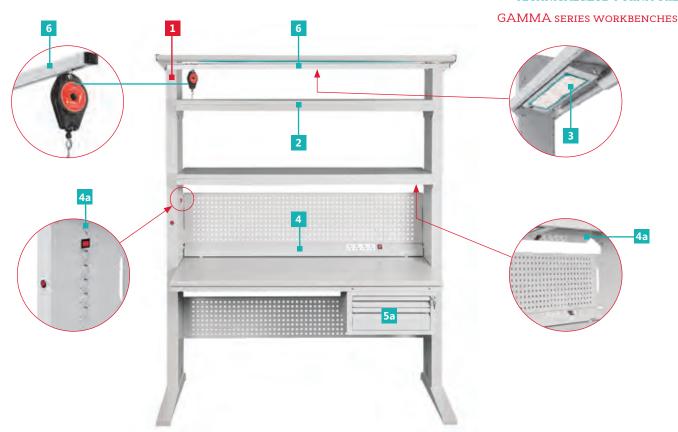
## **GAMMA SERIES WORKBENCHES**







For this catalog legend, please see p. 81



GAMMA SERIES workbenches are based on the concept of clear surfaces, where all technical communications are hidden and the fasteners are organically fit the design.

1 GAMMA Workbench



The workbench is supplied in a set: workbench with L shape side supports, main shelf, upper LED lighting, upper and lower perforated panels and side built-in power panel.

Available in two versions, depending on the location of built-in power panel: with the right (PR in coding, for example GM-18/PR) or the left (L in coding, for example GM-12/L) power unit in the side panel. The built-in power panel is equipped with 6 sockets (5 with grounding and one without grounding) and a switch button.

Upper LED lighting is built into the top horizontal hanger above the tabletop.

- Color temperature 3950-4000 K
- Luminous flux: 4490 Lm
- Power consumption: 38 W

Provides at least 1260-lux illuminance at 1000 mm distance from the light source.

All technical communications are easily accessible by opening the board in side supports. Tabletop thickness 25 mm.

for tabletop up to 200 kg

for all shelves in total for shelf up to 200 kg

3 options: 740mm, 800mm, 860mm

2 GM-PO/1 Additional shelf





1330-1870 mm with a 60 mm pitch



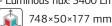
400 mm

All horizontal surfaces of the workbench are mounted to L shape supports, which mask built-in technical communications, electrical and lighting connections and all necessary fixture, keeping the workspace clear.

#### 3 GM-DL-6 GAMMA Under-shelf LED Lighting



Angle adjustment - 10 °. - Color temperature 3950-4000 K - Luminous flux: 3400 Lm







½ GM-EPA Half-size Power panel

Half-size Power panel can be mounted below the main shelf or under the tabletop,

GM-EPA Power panel main panel can be mounted on the tabletop with the front side to and fro.

An aluminum case/ two cases with four sockets, protective contact, switch and 3 m cable. Can be equipped with additional sockets, fuses, phone jacks and earth leakage circuit breakers.

- Nominal load capacity: 10 A.

#### 5 Optional drawer units/



5a Optional drawer units with reduced depth

Storage solution for tools and components, no place on floor required. Those with reduced to 490 mm depth allow installing various additional equipment under a tabletop. Drawer unit can be placed either on left or right side

#### 6 GM-IP Cantilever



It was designed for easy-to-reach attaching of drawings, lighting and instruments. GM-IP Cantilever can be additionally equipped by retracing KL-1200 mechanism.

#### 7 GM-RK bin rail

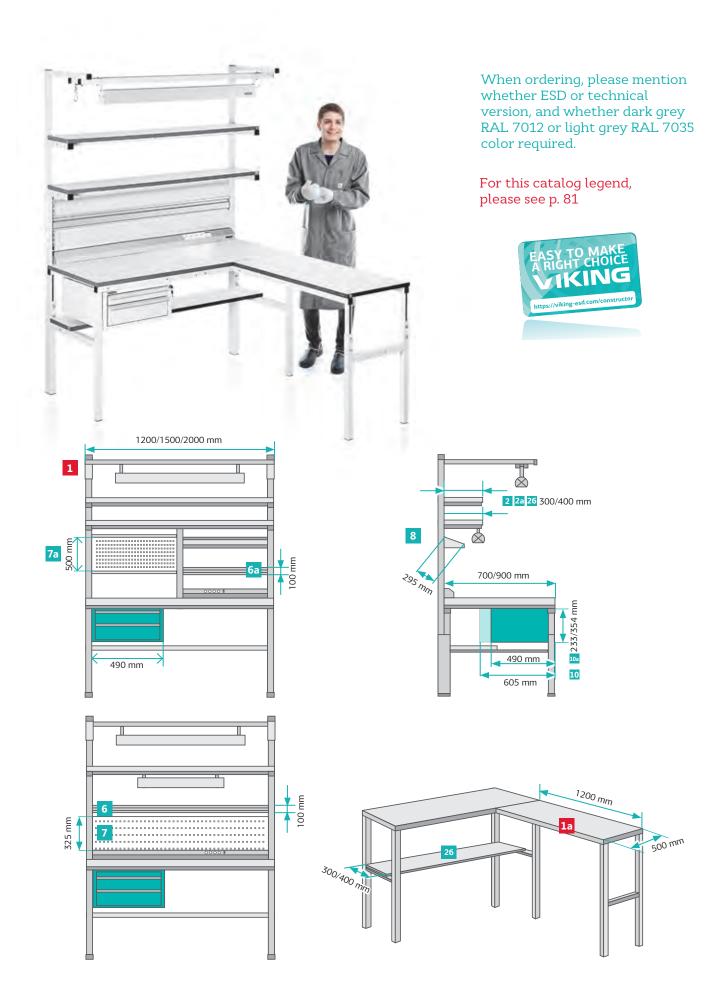
Aluminum rail for bin storage placed along workbench length.



1147/1447/1747×100 mm

GAMMA workbenches are bicolored by default; the main color is light gray RAL 7035, additional – turquoise RAL 5021. Technical version workbenches are supplied with gray (RAL 7035) edges, in antistatic version - with turquoise (RAL 5021) edges.

## **CLASSIC** series workbenches



#### **CLASSIC SERIES WORKBENCHES**



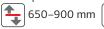


#### Classic Workbench



These workbenches can be placed in a line to make a common working area with no gaps. Universal design allows fitting out the workplace with additional equipment and drawer units.

Tabletop thickness 25 mm.







US-1 Corner workbench



Additional side outlier for Classic workbenches.

K-SR and D-75 Classic workbench wheels set

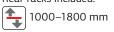


Can be mounted to any Classic workbench, allows making it movable K-SR holder and D-75 wheels shall be ordered separately.

PO Main shelf

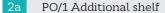


Rear racks included.











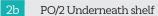
Requires PO Main shelf to be installed. Rear racks excluded.



1000–1800 mm | 50 kg



300/400 mm





Not compatible with TP-01/P and TP-10/P Optional drawer units.





EP Power panel



1/2 EP Power panel

An aluminum case/ half-size case with four sockets, protective contact, switch and 3 m cable. Can be equipped with additional sockets, fuses, phone jacks and earth leakage circuit breakers. - Nominal load capacity: 10 A

DL/A Workbench lighting



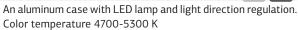
An aluminum case with two energy-efficient luminescent 54 W lamps, light direction regulation and shadowless reflector provided. Quick switching on without shimmering, no strobing freeze.

Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



500-1350 mm from tabletop

#### 4a DL/S2 Workbench LED lighting



Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



500-1350 mm from tabl<u>etop</u>.



#### 4b DL/N2 Under-shelf local lighting

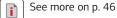


Additional lighting can be mounted under the main shelf or attached to perforated panel.

Suitable for any workbench equipped with upper modules. Angle adjustment ±60°

- 2 versions: 60 cm length and 90 cm length
- Color temperature 4700–5300 K

Provides at least 1000-lux illuminance at 1000 mm distance from the light source. Also available with dimmer.



Middle upright for all items





Required to hold any 1/2 item. Three sizes to match standard workbench width.

RK Bin rail

½ RK Bin rail

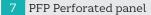


Aluminum rail for bin storage placed along workbench length.













1/2 PFP Perforated panel

Panel can be equipped with different holders for additional See more on p.47 equipment and tools storage -



PFP- 1190/1490/1790×325 mm



10 kg



8 PN Half-sized Sloped shelf



8a PNP Full-sized Sloped shelf

Sloped shelf with 10-55° angle adjustment provides comfort monitoring of working equipment.



PN 534/684/834×295 mm



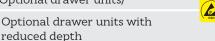
PNP 1111/1411/1711×295 mm



9 IP Cantilever

Upper slat for fastening drawings, additional lighting and instruments. IP Cantilever can be additionally equipped by retracing KL-1200 mechanism See more on p.44

Optional drawer units/





Storage solution for tools and components, no place on floor required. Those with reduced to 490 mm depth allow installing various additional equipment under a tabletop.

Drawer unit can be placed either on left or right side.

## **COMFORT SERIES WORKBENCHES**

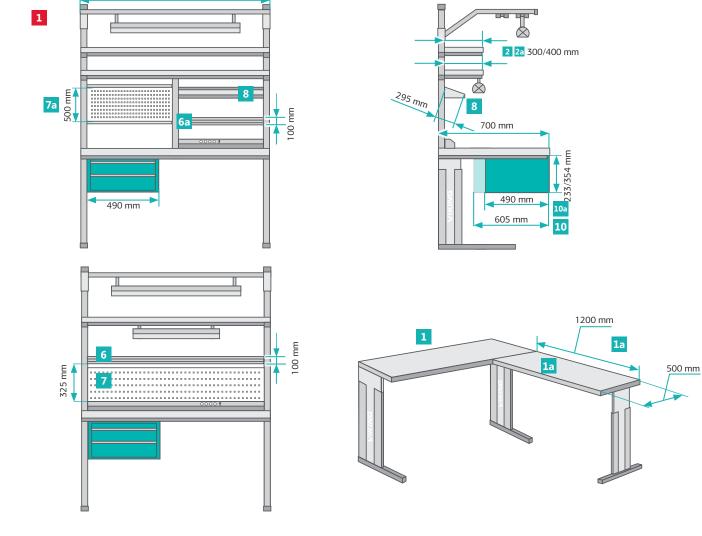
1200/1500/1800 mm



When ordering, please mention whether ESD or technical version, and whether dark grey RAL 7012 or light grey RAL 7035 color required.

For this catalog legend, please see p. 81





#### COMFORT SERIES WORKBENCHES







Workbenches are settled on L-shape side supports and can be additionally equipped with a number of applicative modules. Tabletop thickness 25 mm.







1a US-1 Comfort Corner workbench



Additional side outlier for Comfort workbenches.

1b UP Additional lower slat

300°C

Provides extended stability and rigidity of the workbench

PO Main shelf



Rear racks included.

300/400 mm



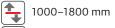
1000-1800 mm



2a PO/1 Additional shelf



Requires PO Main shelf to be installed. Rear racks excluded.













½ EP Power panel An aluminum case/ half-size case with four sockets, protective contact, switch and 3 m cable. Can be equipped with additional sockets, fuses, phone jacks and earth leakage circuit breakers.

- Nominal load capacity: 10 A

#### DL/A Comfort Workbench lighting



An aluminum case with two energy-efficient luminescent 54 W lamps, light direction regulation and shadowless reflector provided. Quick switching on without shimmering, no strobing freeze.

Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



500-1350 mm from tabletop Also available with dimmer.



#### 4a DL/S2 Workbench LED lighting



An aluminum case with LED lamp and light direction regulation. Color temperature 4700-5300 K

Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



500-1350 mm from tabletop Also available with dimmer.





#### 4b DL/N2 Under-shelf local lighting



Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules.

Angle adjustment ±60°

- 2 versions: 60 cm length and 90 cm length
- Color temperature 4700-5300 K

Provides at least 1000-lux illuminance at 1000 mm distance from the light source.

Also available with dimmer.



See more on p. 46

#### Middle upright for all items

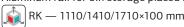


10 kg

workbench width. RK Bin rail



1/2 RK Bin rail Aluminum rail for bin storage placed along workbench length.





530/680/830×100 mm

PFP Perforated panel



½ PFP Perforated panel

Panel can be equipped with different holders for additional equipment and tools storage. See more on p.47

10 kg ō





PN Half-sized Sloped shelf

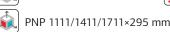


PNP Full-sized Sloped shelf

Sloped shelf with 10-55° angle adjustment provides comfort monitoring of working equipment.

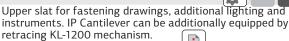








IP Cantilever



Optional drawer units/





See more on p.44

Optional drawer units with reduced depth

> Storage solution for tools and components, no place on floor required. Those with reduced to 490 mm depth allow installing various additional equipment under a tabletop. Drawer unit can be placed either on left or right side.

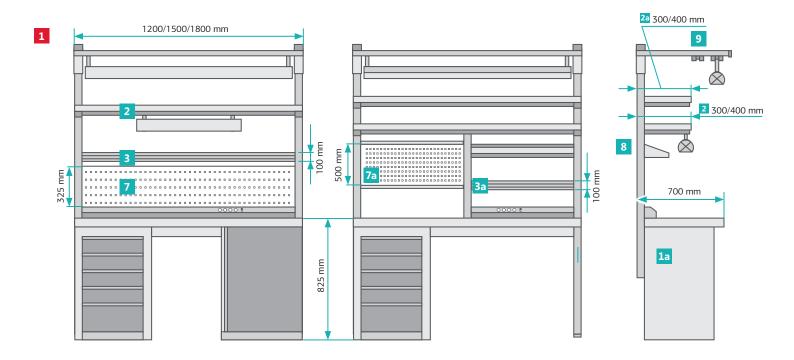
## **CONSTANT SERIES WORKBENCHES**



When ordering, please mention whether ESD or technical version required.

For this catalog legend, please see p.81





#### CONSTANT SERIES WORKBENCHES







These workbenches cannot be height-adjusted Tabletop thickness 25 mm.





#### As a support, CONSTANT workbenches can have:

- 1a Cabinet unit with five drawers on telescopic runners and a lock (+DR-05
- 1b Cabinet unit with three bigger drawers on telescopic runners and a lock (+DR-03 in code);
- 1c Cabinet with two shelves and a lock (+ TMB-01 in code);
- 1d Cabinet with one drawer and two shelves in a locked section (+ TMB-02 in code);
- 1e Legs.

#### CONSTANT worktop supports can be used in any combination for 1500 mm and 1800 mm width workbenches. 1200 mm width workbenches should have legs as one support.

Workbench with 3-drawer cabinet and 2-shelves cabinet has +DR-03+TMB-01 in code, for example 1500 mm width workbench ordering code SR-15-7+DR-03+TMB-01.

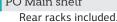
#### Cabinets and drawer units used as worktop supports are bicolored by default.

PO Main shelf















2a PO/1 Additional shelf



Requires PO Main shelf to be installed. Rear racks excluded.



1100-1800 mm

1000-1800 mm



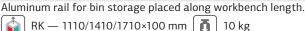


300/400 mm

RK Bin rail

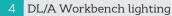


3a ½ RK Bin rail





½ RK — 530/680/830×100 mm





An aluminum case with two energy-efficient luminescent 54 W lamps, light direction regulation and shadowless reflector provided. Quick switching on without shimmering, no strobing

Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



500-1350 mm from tabletop



4a DL/S2 Workbench LED lighting



An aluminum case with LED lamp and light direction regulation. 500-1350 mm Color temperature 4700-5300 K

from tabletop Provides at least 1200-lux illuminance at 1000 mm distance from the light source.

#### 4b DL/N2 Under-shelf local lighting



Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules. Angle adjustment ±60°

- 2 versions: 60 cm length and 90 cm length
- Color temperature 4700-5300 K. Provides at least 1000-lux illuminance at 1000 mm distance from the light source.

Also available with dimmer.



See more on p. 46

Middle upright for all items

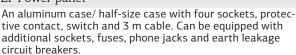


Required to hold any ½ item. Three sizes to match standard workbench width.

EP Power panel



6a ½ EP Power panel



Nominal load capacity: 10 A

PFP Perforated panel



1/2 PFP Perforated panel

Panel can be equipped with different holders for additional equipment and tools storage.



PFP — 1190/1490/1790×325 mm



- 610/760/910×500 mm



PN Half-sized Sloped shelf

PNP Full-sized Sloped shelf



Sloped shelf with 10-55° angle adjustment provides comfort monitoring of working equipment.



PN 534/684/834×295 mm



50 kg



PNP 1111/1411/1711×295 mm

IP Cantilever

Upper slat for fastening drawings, addition instruments. IP Cantilever can be additionally equipped by retracing KL-1200 mechanism.

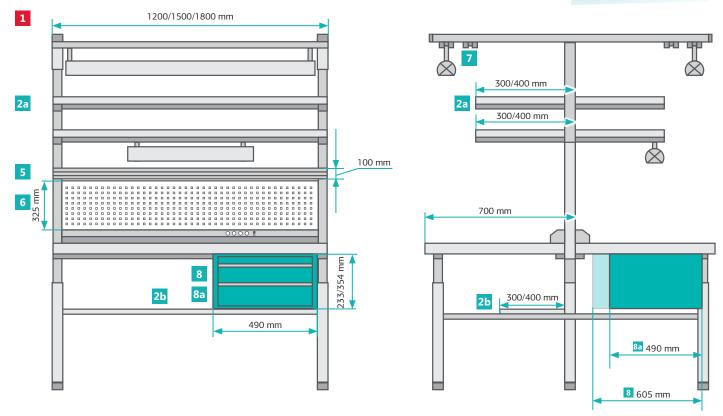
## **OSTROV SERIES WORKBENCHES**



When ordering, please mention whether ESD or technical version, and whether dark grey RAL 7012 or light grey RAL 7035 color required.

For this catalog legend, please see p. 81









#### OSTROV Workbench



Double-sided workbench allows effective use of space. Basic configuration includes Rear racks and 300 mm shelves for each side of the workstation. Tabletop thickness 25 mm.



720-905 mm



300°C



each side 300 kg

2a PO-O Additional shelf

2b PO/2 Underneath shelf





Should be mounted to Rear racks of the workbench



1100-1800 mm



300/400 mm

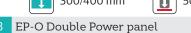




Not compatible with TP-01/P and TP-10/P Optional drawer units.









Two aluminum cases each with four sockets, protective contact, switch and 3 m cable. Can be equipped with additional sockets, fuses, phone jacks and earth leakage circuit breakers.

- Nominal load capacity: 10 A

#### 4 DL-O/A Double Workbench lighting



T-shape rack with two aluminum cases each with two energyefficient luminescent 54 W lamps, light direction regulation and shadowless reflector provided. Quick switching on without shimmering, no strobing freeze.

Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



500-1350 from tabletop

#### 4a DL-O/S2 Double Workbench LED lighting



T-shape rack with two aluminum cases each with LED lamp and light direction regulation.

Color temperature 4700-5300 K

Provides at least 1200-lux illuminance at 1000 mm distance from the light source.



500-1350 from tabletop.

Also available with dimmer.



See more on p. 46

#### 4b DL/N2 Under-shelf local lighting



Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules. Angle adjustment 80°

- 2 versions: 60 cm length and 90 cm length
- Color temperature 4700–5300 K. Provides at least 1000-lux illuminance at 1000 mm distance from the light source.

Also available with dimmer. See more on p. 46

#### RK-O Double bin rail



Double aluminum rail for storage bins is placed along workbench length.





2×(1112/1412/1712)×100 mm



#### PFP-O Double perforated panel



The panel can be equipped by different holders for additional equipment and tools storage.



2×(1112/1412/1712)×325 mm



#### IP Cantilever

Upper slat for fastening drawings, additional lighting and instruments. IP Cantilever can be additionally equipped by retracing KL-1200 mechanism

#### Optional drawer units/

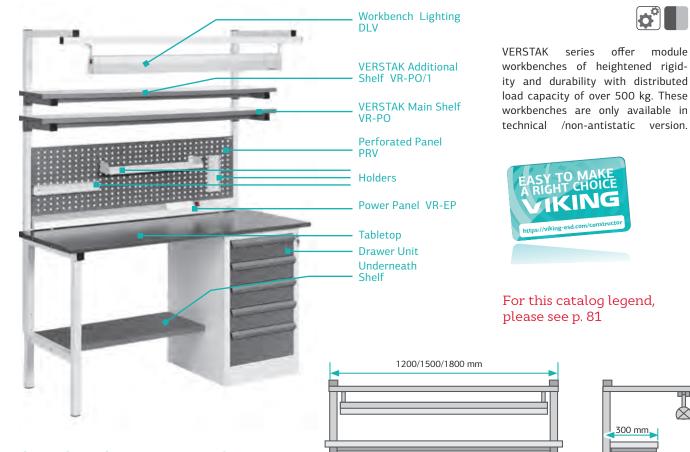


Optional drawer units with reduced depth

> Storage solution for tools and components, no place on floor required. Those with reduced to 490 mm depth allow installing various additional equipment under a tabletop.

Drawer unit can be placed either on left or right side.

#### VERSTAK SERIES TECHNICAL WORKBENCHES

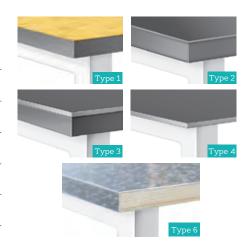


Perforated panel PRV, Power panel VR-EPA and Workbench lighting DLV are mounted to Rear Racks that are supplied in a set with Main shelf or should be ordered separately if Main Shelf is not required. Perforated panel is supplied in a set with Small Rear Racks thus can be ordered separately from other upper modules..

Maximum functionality is achieved by possibility of using a range of tabletops, supports and additional equipment.

#### There are 5 types of tabletops

21 mm thick plywood with light grey plastic edges.
 21 mm thick plywood covered by 2 mm dark grey metal sheet, the latter is bent over edges.
 21 mm thick plywood with light grey plastic edges covered by 6 mm dark grey metal sheet.
 6 mm thick dark grey metal sheet.
 21 mm thich plywood with 1.2 mm zinc metal sheet, the latteris bent over edges.



825 mm

300 mm

400 mm

630 mm

#### There are five standard types of worktop supports:

- 1a Cabinet unit with five drawers on telescopic runners and a lock (+DR-05);
- **1b** Cabinet unit with three bigger drawers on telescopic runners and a lock (+DR-03);
- 1c Cabinet with two shelves and a lock (+TMB-01);
- 1d Cabinet with one drawer and two shelves in a locked section (+TMB-02);
- 1e Legs.

These supports can be used in any combination, except for 1200 mm width VERSTAK workbenches that should have legs as one of the tabletop supports.





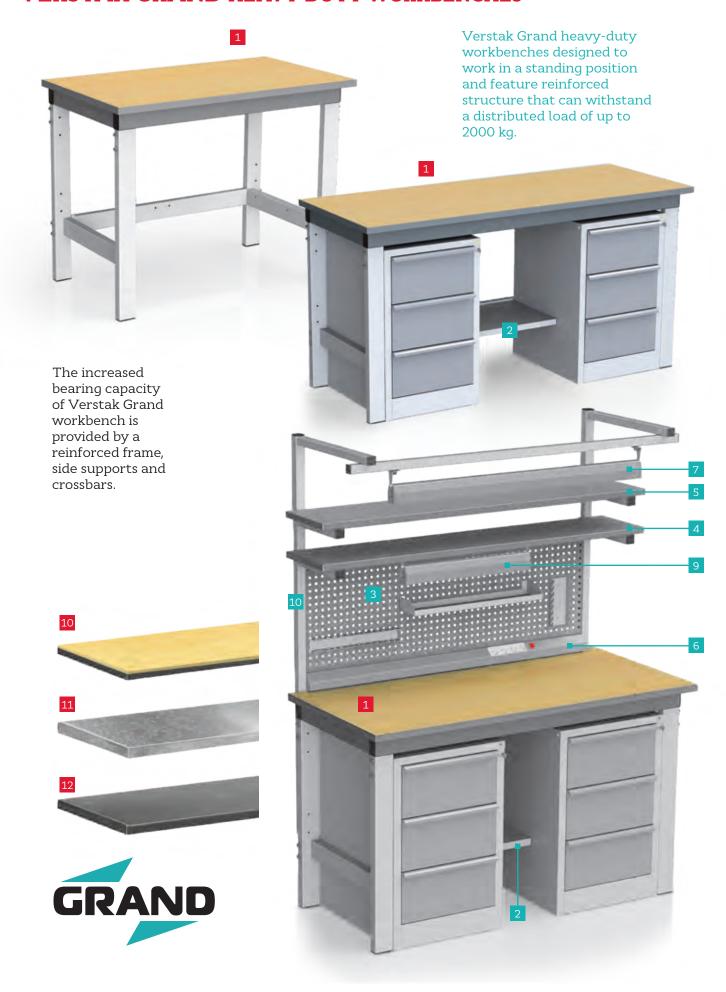


	_			
	VERSTAK with a drawer unit (DR-03 or DR-05)	VR-12+DR-03/No.	VR-12+DR-05/No.	1200×630 mm
		VR-15+DR-03/No.	VR-15+DR-05/No.	1500×630 mm
		VR-18+DR-03/No.	VR-18+DR-05/No.	1800×630 mm
F	VERSTAK with a cabinet (TMB-01 or TMB-02)	VR-12+TMB-01/No.	VR-12+TMB-02/No.	1200×630 mm
		VR-15+TMB-01/No.	VR-15+TMB-02/No.	1500×630 mm
		VR-18+TMB-01/No.	VR-18+TMB-02/No.	1800×630 mm
	VERSTAK with different combinations of cabinets (TMB-01, TMB-02) and drawer units (DB-03	VR-15+DR-05+DR-05/No. VR-15+DR-03+DR-05/No. VR-15+TMB-01+TMB-02/No. VR-15+DR-05+TMB-01/No. VR-15+DR-03+TMB-02/No.	VR-15+DR-03+DR-03/No. VR-15+TMB-01+TMB-01/No. VR-15+TMB-02+TMB-02/No. VR-15+DR-05+TMB-02/No. VR-15+DR-03+TMB-01/No.	1500×630 mm
	drawer units (DR-03, DR-05)	VR-18+DR-05+DR-05/No. VR-18+DR-03+DR-05/No. VR-18+TMB-01+TMB-02/No. VR-18+DR-05+TMB-01/No. VR-18+DR-03+TMB-02/No.	VR-18+DR-03+DR-03/No. VR-18+TMB-01+TMB-01/No. VR-18+TMB-02+TMB-02/No. VR-18+DR-05+TMB-02/No. VR-18+DR-03+TMB-01/No.	1800×630 mm

**Note:** No. in the workbench code corresponds to tabletop type (1, 2, 3, 4 or 5). For example, VR-12+TMB-01/3.

PRV Perforated Panel for VERSTAK workbench	PRV-12	for 1200 mm width workbenches
(small shelf and 2 holders included).	PRV-15	for 1500 mm width workbenches
,	PRV-18	for 1800 mm width workbenches
DLV Workbench Lighting.	DLV-12	for 1200 mm width workbenches
Requires Main shelf or Rear Racks to be installed.	DLV-15	for 1500 mm width workbenches
'	DLV-18	for 1800 mm width workbenches
	DLS-12	for 1200 mm width workbenches
DLS2 VERSTAK LED Upper Workbench Lighting.	DLS-15	for 1500 mm width workbenches
	DLS-18	for 1800 mm width workbenches
	VR-PO-12	1200×300 mm
VR-PO VERSTAK Main Shelf.	VR-PO-15	1500×300 mm
	VR-PO-18	1800×300 mm
	VR-PO/1-12	1200×300 mm
VR-PO/1 VERSTAK Additional Shelf. Requires Main shelf.	VR-PO/1-15	1500×300 mm
	VR-PO/1-18	1800×300 mm
VD ED VEDCTAV Devel Develop Meinschaft au Develop	VR-EP-12	for 1200 mm width workbenches
VR-EP VERSTAK Power Panel. Requires Main shelf or Rear Racks — or PRV.	VR-EP-15	for 1500 mm width workbenches
	VR-EP-18	for 1800 mm width workbenches
DL/N2 Under-shelf local lighting. Requires Main shelf or PRV2	DL/N-6	600 mm
Also available with dimmer. See more on p. 46.	DL/N-9	900 mm
Rear Racks.	KZS	1500 mm
Small Rear Racks.	UKZS	900 mm

## **VERSTAK GRAND HEAVY-DUTY WORKBENCHES**



# Verstak Grand series workbenches tabletop height is **930 mm**, working surface can't be height adjusted. The reinforced VIKING Grand workbenches are available in four standard sizes: **1200, 1500, 1800 and 2000 mm**.

Vertak Grand workbenches can be equipped with 3 types of tabletops:

- 10 type 10 30mm plywood with RAL7012 edge
- 11 type 11 30mm plywood covered with 2mm thick metal sheet bent on 4 sides, metal sheet painted in RAL7012
- 12 type 12 30mm plywood covered with 1.2mm thick galvanized sheet metal bent from 4 sides.

The workbench can be additionally equipped with a perforated panel (PRV) with shortened rear uprights (UZS), which makes it possible to install additionally only a power panel (VR-EPA).

Perforated panel (PRV) can be also combined with other upper modules: upper lighting of the working surface (DLV), upper shelf (VR-PO), which is supplied in a set with rear uprights, under shelf lighting (DL/N), electrical power panel (VR-EPA).

The perforated panel is supplied complete with two universal tool holders and one hinged shelf.

In the case of only upper Workbench lighting (DLV) ordering, one shall also order a set of rear uprights (KZS).

The lower shelf can be installed between 2 additional cabinets or between 1 cabinet and lower slat.

NºNº	EQUIPMENT						
1	VERSTAK GRAND HEAVY-DUTY WORKBENCHES						
	Workbench width	1200 mm	1500 mm	1800 mm 2000 mm			
	10	VR/G-12/10	VR/G-15/10	VR/G-18/10 VR/G-20/10			
	Tabletop type	VR/G-12/11	VR/G-15/11	VR/G-18/11 VR/G-20/11			
	12	VR/G-12/12	VR/G-15/12	VR/G-18/12 VR/G-20/12			
	Tabletop dimensions, mm	1200×700	1500×700 мм	1800×700 2000×700			
2		PO-VR/G-12/1 Lower shelf for a workbench with 1 cabinet 460×400mm PO-VR/G-12/3 Lower shelf for a workbench without cabinets 960×400mm	PO-VR/G-15/1 Lower shelf for a workbench with 1 cabinet 760×400mm	PO-VR/G-18/1 Lower shelf for a workbench with 1 cabinet 1060*400mm			
	Lower shelf for VERSTAK GRAND workbench		PO-VR/G-15/2 Lower shelf for a workbench with 2 cabinets 260×400mm	PO-VR/G-18/2 Lower shelf for a workbench with 2 cabinets 560*400mm			
			PO-VR/G-15/3 Lower shelf for a workbench without cabinets 1260×400mm	PO-VR/G-18/3 Lower shelf for a workbench without cabinets 1560*400mm			
3	PRV Perforated Panel for VERSTAK GRAND workbench (small shelf and 2 holders included)	<b>PRV-12</b> 1200×430 mm	<b>PRV-15</b> 1500×430 mm	<b>PRV-18</b> 1800×430 mm			
4	VERSTAK Main Shelf (rear racks included)	<b>VR-PO-12</b> 1200×300 mm	<b>VR-PO -15</b> 1500×300 mm	<b>VR-PO-18</b> 1800×300 mm			
5	VR-PO/1 VERSTAK GRAND Additional Shelf (requires Main shelf)	<b>VR-PO-12/1-3</b> 1200×300 mm	<b>VR-PO-15/1-3</b> 1500×300 mm	<b>VR-PO-18/1-3</b> 1800×300 mm			
6	VR-EP VERSTAK GRAND Power Panel (requires Main shelf or Rear Racks or PRV)	VR-EP-12	VR-EP-15	VR-EP-18			
7	<b>DLV Workbench Lighting</b> (requires Main shelf or Rear Racks to be installed.) Also available with dimmer. See more on p. 46.	DLV-12	DLV-15	DLV-18			
7	<b>DL-S2 Workbench LED Lighting</b> (requires Main shelf or Rear Racks to be installed.)	DLV-12/S2	DLV-15/S2	DLV-18/S2			
9	DL/N2 Under-shelf local lighting (requires Main shelf or PRV)		<b>DL/N2-6</b> 600 mm <b>DL/N2-9</b> 900 mm				
10	KZS Rear Racks	1500 mm					
	UKZS Small Rear Racks	900 mm					

### TITAN SERIES HEAVY DUTY TECHNICAL WORKBENCHES





Titan series technical furniture is designed for mechanical works, which require reinforced load capacities, especially in machine-building and metalworking industries, in workshops and car services.

#### Main features of Titan series furniture:

- 2000 kg load capacity for workbenches, reinforced runners for drawers and durable wheels for movable workstations and trolleys;
- Two types of shock resistant and high-abrasion tabletops; various sets of modules allow selecting an optimal workplace;
- Demountable construction, which consists of four parts, provides convenience of transportation.

Two types of tabletops available for the workbench:

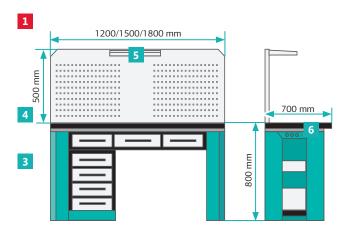




Default colors combination is RAL 5021 (turquoise), RAL 9005 (black) and RAL 9010 (white). Matte paint texture

30 mm thick plywood coated with 10 mm shockproof plastic

30 mm thick plywood coated with 6 mm sheet metal





#### For this catalog legend, please see p. 81

## 1 VT/R, VT/B TITAN Heavy-duty Workbench

TITAN heavy-duty workbench is a high tech construct that doesn't need any utility supports under the tabletop. All the stiffeners organically fit the design of the workbench.

Load capacity and rigidity are achieved through optimally calculated 1.5 mm thick structural iron profiles.

TITAN heavy-duty workbenches in basic version (VT/B) are supplied with technological plugs in a frame under the tabletop, heavy duty workbenches in expanded version (VT/R) are supplied with reinforced telescopic drawers:

- 2 small drawers 300×80×478 mm for 1200 wide mm workbenches
- 3 small drawers 300×80×478 mm for 1500 wide mm workbenches
- 2 small drawers 300×80×478 mm and 1 big drawer 600×80×478 mm for 1800 wide mm workbenches

All heavy-duty workbenches are equipped with small side shelves under the tabletop.



2000 kg distributed

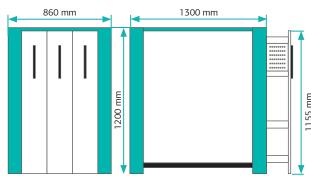


300 kg dynamic



80 kg per drawer





#### 2 Attachable drawer unit with door TMB-01/VT

Drawer unit for tools and accessories storage is placed under the heavy duty workbench frame and is mounted by bolting if necessary. Drawer unit is equipped with a door and an inner shelf



405×610×600 mm



80 kg per shelf

#### 3 Attachable drawer unit with drawers DR-04/VT

Attachment drawer unit for tools and accessories storage is placed under the heavy workbench and is mounted by bolting if necessary. It is equipped with 4 drawers 300\*80\*450 mm with reinforced load characteristics.



405×610×600 mm





80 kg per drawer

#### 4 Perforated panel PFP/VT

It is designed for fastening additional equipment and tools; it can be equipped with K/VT series tools holders.



30 kg

#### 5 Hinged LED lamp DL/VT

Metal case with LED lamp is fastened in the central zone of the perforated panel.

- Illumination of the working surface at a distance of 1000 mm from the light source – at least 1000 lux for central zone.
- 10 ° angle adjustment provided.



745×255×50 mm

#### 6 Power panel EPA/VT

Trapezoidal power panel is installed under the tabletop of heavyduty workbenches inside the lateral support. Power panel is equipped with three protected European socket outlets, power switch and three-meter cable network, which is output through the support of heavy workbench.

- Nominal load: 10 A
- Cross-section of grounding cable: 1.5 mm

#### 7 Tools cabinet SHK/VT

Titan series reinforced tools cabinet can be used for milling, drilling and CNC lathes tools storage, as well as punches and matrix plate-bending tools.

Inner perforation of telescopic drawers allows mounting shelves for different tools storage and adjusts shelves' height with a 25 mm pitch.



860×1200×1300 mm

Default colors combination is RAL 5021 (turquoise), RAL 9005 (black) and RAL 9010 (white). Matte paint texture



700 kg per unit



80 kg per shelf

Demountable construction provides an easy transportation; an assembled cabinet can be moved with a stacking truck or a loader.

The inner perforation of cabinet's shelves can be provided according to customers' requirements.

#### 7a PO-SHK/VT Tool cabinet's inner shelf with a mat

Tools cabinet's inner shelf can be installed inside the drawer console and is equipped with anti-slip mat.



136×30×1170mm

## 7b PO-35-SHK/VT Tool cabinet's internal shelf with 35mm holing

Tools cabinet's inner shelf can be installed inside the drawer console. It has perforation of 35 mm in diameter with protective plastic inserts.



136×30×1170mm

## 7c PO-60-SHK/VT Tool cabinet's internal shelf with 60mm holing.

Tools cabinet's inner shelf can be installed inside the drawer console. It has perforation of 60 mm in diameter with protective plastic inserts.



136×30×1170mm

#### 7d PFP-SHK/VT Perforated restraining wall

Restraining perforated wall for tools cabinet can be installed between two inner shelves, allows delimiting the space of two adjacent consoles of the cabinet.



1190×572 mm

#### TITAN SERIES HEAVY DUTY TECHNICAL WORKBENCHES





#### TT/BT Transportation cart

Titan series reinforced transportation cart is designed for heavy tools and accessories storage and movement between manufacturing sectors. The cart is equipped with rotary wheels, 2 of them with brakes, it is also equipped with the convenient

Default colors combination is RAL 5021 (turquoise), RAL 9005 (black) and RAL 9010 (white). Matte paint texture.

Demountable construction facilitates transportation and gives the opportunity to remove main shelves and use internal space for transportation of gauge loads.

Individual different dimensions, perforation and shelves available on request.

#### Transportation cart consists of several modules:

#### 8a TT-01/VT Transportation cart base

The bottom of the transportation cart base structure is covered with 3mm anti-slip rubber; the vertical wall is equipped with two additional lateral shelves with up to 30 kg load capacity each and a convenient handle.c

Sectional construction of the trolley makes it possible to use the entire internal space for dimensional goods transportation.





#### 8b TT-OS / VT Restraining Section

Should be installed on the opposite side of the trolley's vertical wall with holder, allows limiting the inner zone of the trolley and installing internal shelves between two inner perforated panels.



#### 8c TT-P / VT Internal shelf with perforation

Internal shelf should be installed between two inner perforated panels of transportation cart base vertical wall and Restraining Section.

The shelf is equipped with tool storage system designed for reliable fixation of milling, drilling and CNC lathes tools which is represented by two types of perforation (30 mm and 56 mm in diameter) with protective plastic inserts.



100 kg | 190×990×20 mm

#### TT-B / VT Internal shelf with anti-slip rubber and upturns

Internal shelf should be installed between two inner perforated panels of transportation cart base vertical wall and Restraining Section. The shelf is equipped with anti-slip rubber and upturns.





100 kg 190×990×33 mm

#### 8e TT-K/VT Internal shelf with anti-slip rubber

Internal shelf should be installed between two inner perforated panels of transportation cart base vertical wall and Restraining Section. The shelf is equipped with anti-slip rubber.





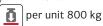
100 kg 190×990×20 mm

#### 9 Shelving STS/VT



Reinforced shelving with four height adjustable shelves. No additional floor leveling required.

Available in RAL 9005 (black) и RAL 9010 (white) colors. Matte naint texture.





per shelf 350 kg





#### 10 Movable workstation VTM





Titan series movable workstation is a compact movable workbench with four drawers and four reinforced polyurethane wheels, two of which are equipped with a stopper; it prevents a workbench rolling during a working process. Movable workstations are equipped with five small and one bigger separate sections for accessories on a working surface; it is also equipped with side shelves below the tabletop and a convenient handle.

Can be additionally equipped with the perforated cover screen and the hinged lamp.



workstation 600×900×500 mm



130 kg



two drawers 400×160×435 mm two drawers 400×80×435 mm

Default colors combination is RAL 5021 (turquoise), RAL 9005 (black) and RAL 9010 (white).

Matte paint texture.



per working surface 150 kg



per telescopic drawer 80 kg



Perforated cover screen for movable workstation PFP/VTM

Perforated cover screen is designed for tools and additional accessories storage above the tabletop working area. The cover screen should be attached to the backside of the mobile workstation by screw connection and allows locking of working zone of the movable station with a key if necessary.



600×505×100 mm



20 kg

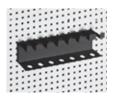
Hinged LED lamp DL/VT

Metal case with LED lamp is fastened in the central zone of the perforated screen.



457×40×10.8 mm

#### Additional accessories for perforated panels of heavy WORKBENCH AND MOVABLE WORKSTATION



K-01/VT Hook for tweezers and equipment with small handles.



174×70×40 mm



K-04/VT Hook for any tools.



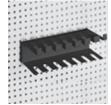
174×45×35 mm



K-08/VT Tray for small components and bottles.



174×45×82 mm



K-02/VT Hook for screwdrivers.



174×70×40 mm



K-05/VT Holder for screwdrivers and 9-13 mm diameter drills.



175×100×32 mm



K-09/VT Tray for A4-size papers.



311×45×225 mm



K-03/VT Holder

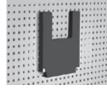


for spanners.

K-06/VT Hooks



188×181×52 mm



K-10/VT A4-size papers holder.



233×289×30 mm



K-07/VT Double hook for heavy instruments.



37×41×92 mm



K-11 Small anseptic and other bottles holder.



56×115×68 mm

#### SPECIALIZED WORKBENCHES



1 ALF-U Alpha Simplified







Simplified Alpha series workbench without upper modules. Alpha universal workbenches allow several extensions: optional drawer unit, box with protective plastic fibers and power panel

EPA-ALF-U Box with protective plastic fibers on box lid's edges



Metal box with power panel is mounted to the back side of ALPHA universal workbench. The box's lid is covered with plastic fibers to protect power panel from dust and cuttings. Can be also used as a worktop extension which makes the workbench depth 180 mm more. Power panel consists of 8 sockets in an aluminum case with protective contact and 3 m cable. Nominal load capacity: 10 A.

Available in technical and ESD versions.

Optional drawer units

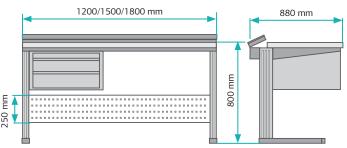






Optional drawer units with reduced depth

Storage solution for tools and components, no place on floor required. Those with reduced to 490 mm depth allow installing various additional equipment under a tabletop.



#### SPECIALIZED WORKBENCHES FOR OPTICAL FIBER HANDLING



Two different types available for purchase: Workbench set and single workbench.

SET SOV-12/15/18 ESD Specialized workbench set for optical fiber handli





The set includes workbench itself, 300 mm main shelf and lighting. Workbench's worktop and main shelf are covered with black ESD plastic (RAL 9005) to provide convenience for optical fibers works. Available only in ESD version.



650-900 mm



SOV-12/15/18 Classic ESD Specialize workbench for optical fiber handling







Workbench's worktop is covered with black ESD plastic (RAL 9005) to provide convenience for optical fibers works. Available only in ESD







### SU Universal workbenches



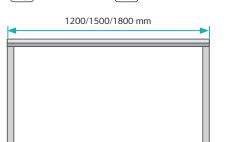


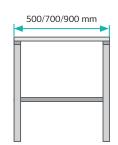




UNIVERSAL workbenches do not allow any upper extension, but can be placed in a line with no gaps. 700 mm and 900 mm depth SU workbenches can be equipped with all types of Optional drawer units.





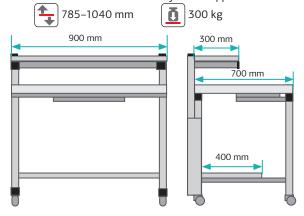


SK-01 Movable computer equipment workbench



Space-saving movable workbench for computer and measurement equipment storage and transportation.

Movable workbench is equipped with four 50 mm casters, two of which are with brakes and PPK-02 keyboard support.





USS-SU-7/9 Corner connecting workbench



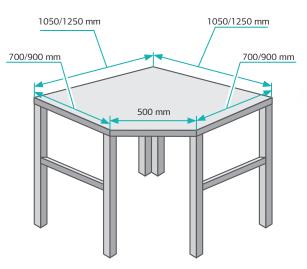




Corner connecting workbench is used to build up inseparable working area being a connector for two standard Classic, Comfort or Constant workbenches put at right angle. Increased depth of tabletop and load capacity of 200 kg allows storing and using heavy or bulky equipment.

Corner connecting workbench is produced in 2 sizes to match 700 mm depth workbenches and 900 mm depth workbenches. Perforated panel, main and additional shelves, lighting units and power panels can be mounted to corner connecting workbench on request.





### Wire harness workbench

Wire harness workbench with  $0^{\circ}$  to  $80^{\circ}$  angle adjustable worktop made of 1.5 mm thick powder-painted steel allows using magnetic plates with holders, retainers, corner posts and wire breakout systems which help to hold wires and form bundles on wire harness workbench. Magnetic plates are equipped with two potent (with 20 kg/s pull off force) magnets each thus allowing the usage of up to 5 kg bundles without their spontaneous movements.

Worktop angle adjustment and fixation is performed by side clamping handles.

Workbench supports unit dimensions: 1425×690 mm.





Steel worktop available in three versions (width×height)

- SR-ZHG-15 (1500×1400 mm),
- SR-ZHG-18 (1800×1400 mm),
- SR-ZHG-20 (2000×1400 mm).

### Workbench height

- in horizontal position of the worktop 800 mm
- in vertical position of the worktop 1760 mm
   Available only in technical version. Sup-

plied in a set with casters.



70 kg

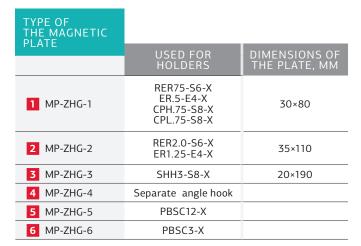


### **WIRE HARNESS WORKBENCH ACCESSORIES**



Different types of holders, retainers, corner posts and wire breakout systems, which help to hold wires and form bundles on wire harness workbench. They should be mounted on one of three types of magnetic plates.

CODE					
	DIMENSIONS (W×H×D)	MAX. BUNDLE DIAMETER	COMMENTS		
1 Harness	elastic retainer				
RER.75-S6-X	30×56.1× ×28.4 mm		Cable bundles are formed as cable bundles are in- serted. Completed bundles can be easily removed		
Harness	replacement elas	tic band for RE	ER.75-S6-X.		
RER.75E-X			The elastic band is replaceable		
2 Harness	elastic retainer				
RER2.0-S6-X	33.3×100.2× ×71.4 mm	50.8 mm	Cable bundles are formed as cable bundles are in- serted. Completed bundles can be easily removed		
Harness	replacement elas	tic band for RE	ER2.0-S6-XX		
RER2.0E-X			The elastic band is replaceable		
3 Low prof	ile elastic retaine	r			
ER.5-E4-X	49.8×25.4× ×14.2 mm	12.7 mm	Cable bundles are formed as cable bundles are inserted. Completed		
ER1.25-E4-X	73.7×50.8× ×24.1 mm	31.8 mm	bundles can be easily removed		
4 Corner p	4 Corner post				
High profile corner post					
CPH.75-S8-X	22.9×47.8× ×40.8 mm	19 mm	Designed to pre-form tight bundles at harness corners and breakouts.		
Low profile corner post			Top arm rotates upward for easy		
CPL.75-S8-X	22.4×27.4× ×38.6	19 mm	removal of completed harness		



5 Spring wire breakout system

Harness board spring and spring linkage holds wire ends secure while harness is being fabricated. Wires simply pull out from spring when harness is removed.

CODE		
CODE	DESCRIPTION	SPAN BETWEEN
		FASTENINGS LENGTH)
PBSC12-X	Spring wire breakout system,	76.2 mm
PBSC6-X	should be mounted to linkage	152.4 mm











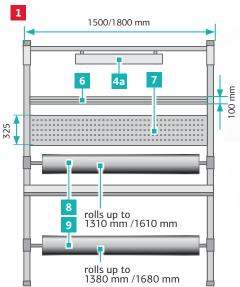
### PACKING WORKSTATION

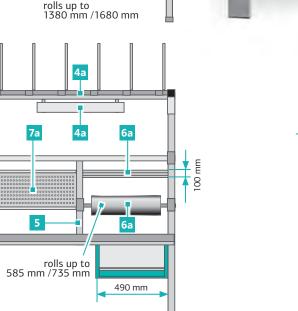
Viking packing workstation is an adjustable ergonomic workstation that helps to easily access all packaging materials - cartons, tape, paper, bubble wrap or others.

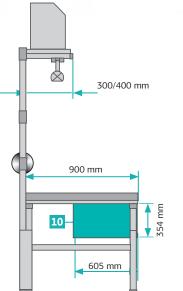
1

Lately it is important to meet quickly growing demand of packing and logistics needs, which means that the workstation needs to be as ergonomic and efficient as possible. All the materials used along the process of packing the goods need to be easily accessible – right at the packer's fingertips.

Viking packing workstation provides ergonomic access to paper, tape, and cartons so time is spent working, not bending, stretching or reaching for materials.









### 4a DL/S2 Workbench LED lighting

The case for lighting unit is made of aluminum, light direction regulation provided. Available in 2 versions: standard LED lighting, lighting with dimmer.

- Light source: LED lamps
- Light flux: 5985 Lm
- Power consumption: 43 W

Also available with dimmer.



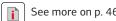
500 mm -1350 mm.

See more on p. 46.

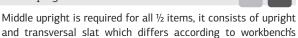
### 4b DL/N2 Under-shelf local lighting

Additional local LED lighting can be mounted to any workbench series Main Shelf and Perforated panel. Provides uniform illumination level. Available in 2 versions: 60 and 90 cm.

Also available with dimmer. | 👔 | See more on p. 46.



### Middle upright for all kind of workbenches



RK Bin rai

width.

1/2 RK Half-size bin rail

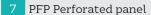
Aluminum rail for bin storage placed along workbench length.





PK — 1410 / 1710×100 mm





### ½ PFP Half-size perforated panel

Panel can be equipped by different holders for additional equipment and tools storage.



10 kg



PFP— 1490 / 1790×325 mm, ½ PFP — 760 / 910×500 mm

### RD Upper rolls holder

### 8a 1/2 RD Half-size rolls holder

A holder that helps to locate rolls of paper, film or bubble wrap above the tabletop. | 1 | 25 kg

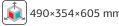
### RD/2 Lower rolls holder

A holder that helps to locate rolls of paper, film or bubble wrap below the tabletop. 25 kg

### TPP suspended cabinet for printer with sliding shelf

Storage solution for printer or other equipment.

With lower sliding shelf.





### 11 D-PO shelves dividers

Available in 2 versions: 300 and 400 mm deep

### ½ PRM protective underlayer for cutting

Half-size protective underlayer that helps to easily cut packaging materials not damaging the tabletop. To cover the overall worktop width one should order 2 pcs of protective underlayer.



750/900×(305...309) мм

### Classuc Workbench



650–900 mm | 🐧 | 300 kg



Basic part of Packing workstation. These workbenches can

be placed in a line to make a common working area with no

### PO Main shelf

Rear racks included.



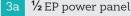
Height adjustment: 1000 — 1800 mm



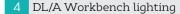
2 versions: 30 cm depth and 40 cm depth



EP Power panel



Basic configuration consists of 4 sockets placed in aluminium case with protective contact and 3 m cable. Panel can be equipped with additional sockets, earth leakage circuit breaker, automatic fuse and a phone jack.





DL/A Workbench lighting is placed in an aluminum case with 2 energy-efficient luminescent 54 W lamps, light direction regulation and shadowless reflector provided. Quick switching on without shimmering, no strobing freeze.

- Length: 1200 m
- Illuminance at 1000 mm distance: 1200 lux central



500 mm -1350 mm.

### **CUSTOMIZED LAYOUTS**

# https://viking-esd.com/forms/ KNS Tabletop conveyor system

VIKING tabletop conveyor system allows to organize the simple conveyor transfer of equipment and materials between two or more workstations standing in a line, the system optimizes the electronics manufacturing workflow by speeding up the transfer of materials between several opertors.

1200/1500/1800 mm

We are pleased to offer customized layouts based on our clients' individual requirements and projects. One can change size, shapes, add necessary elements to any particular module.

Minimum order quantity for customized layouts — 5 pieces.

SR-VD workbench with movable middle unit



1800×700×825 mm (main workbench)

1100×500×825 mm (additional workbench)

**5**0 kg

EM-SR-14 Workbench for electrical installation operations



1400×700×1920 mm

300 kg

We are pleased to offer customized layouts based on our clients' individual requirements and projects. One can change size, shapes, add necessary elements to any particular module

 ${\bf Minimum\ order\ quantity\ for\ customized\ layouts-5\ pieces.}$ 

ALF-N ALPHA series workbench with 3 aluminum supports and customized shape worktop



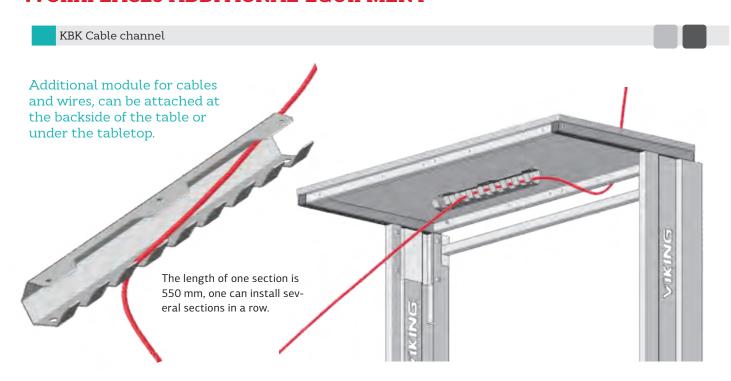
TTL-P Laboratory equipment transportation cart

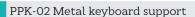
TTU-N Heavy-duty transportation cart





### WORKPLACES ADDITIONAL EQUIPMENT









Telescoping metal support saves space on the tabletop. Keyboard support is produced of powder coated steel and available in dark grey (RAL 7012) or light grey (RAL 7035) colors. Keyboard support can be mounted to any workbench series which has enough space under the tabletop (minimum of 615 mm width and 383 mm depth is required).



616×135×383 mm



plate for keyboard 245×505 mm



30 kg









Footrest helps to provide workers with an ergonomically correct sitting position. PPN-02 footrest is equipped with height and angle adjustment mechanism.



400×300 mm

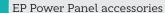
### KL-1200 Retracing mechanism



Should be mounted to IP Cantilever module. Designed to suspend instruments and make them easy-to-reach. Cable tension depends on the weight of the instrument.



0.6–1.5 kg



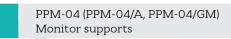


Standard power panels can be additionally equipped with a number of additional units:

- Single sockets with grounding
- USB double charger socket
- Double RJ 45 socket cat. 6UTP
- 10 A automatic fuse
- 16 A automatic fuse
- Circuit breaker



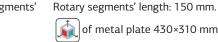








Adjustable drafts holder. Supplied in a set with two VIKING magnets. Requires PO Main shelf or Rear racks for SR series workbenches. Mounted to lateral supports for Gamma series. Rotary segments' length: 150 mm.



of metal plate 430×310 mm | 🚺 | 15 kg



Adjustable monitor holder. Requires PO Main shelf or Rear racks for

SR series workbenches. Mounted to lateral supports for Gamma series.



of metal plate 430×310 mm



PPS-01 Movable computer case support



PPS-03 Suspended computer case support





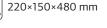
Computer support helps moving the computer case around the area.



Suitable for any VIKING workbench.

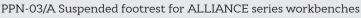


230×470×450 mm when folded, can be adjusted by screws











It is only suitable for ALLIANCE series workbenches. The footrest should be mounted to the lower slat and is equipped by a nonskid floor mat. 130° to 160° angle adjustment provides additional convenience for an operator.



of a platform 400×300 mm



### WORKPLACES ADDITIONAL EQUIPMENT

### ARK Bin rail





Aluminum rail can be installed wherever on the wall to hold attached storage bins. Maximum length 3 m.

Width 95 mm.

### DL/N2 Under-shelf local lighting

Additional lighting can be mounted under the main shelf or attached to perforated panel. Suitable for any workbench equipped with upper modules. Angle adjustment ±60° or 80° depending on the type of workbench.



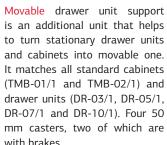
- 2 versions: 60 cm length and 90 cm length
- Luminous flux: 3150/4725 Lm
- Color temperature 4700-5300 K

Provides at least 1000-lux illuminance at 1000 mm distance from the light source..





PPT-01 Movable drawer unit support





### LED Lighting with dimmer





New models of upper workbench lighting and under-shelf lighting.

### New lighting matches all VIKING workbenches series:

Classic, Comfort, Constant, Alliance, Alpha, Ostrov, Verstak, Sigma.

Material body: Aluminum, steel

Dimensions: 1200 mm, 900 (Alliance) mm – upper lighting

900 mm, 600 mm – under shelf version

Power connector: connection-C13/C14 Color temperature: 4700-5300 K

Illumination: DL/S2 – at a distance of 1000 mm

from the light source of at least 1200 Lux DL/N2 - at a distance of 1000 mm from the light source of at least 1000 Lux

Luminous flux: DL/S2 – 5000 lm

DL/N2-6/9- 4000 lm







### SNP Table-top lifting system



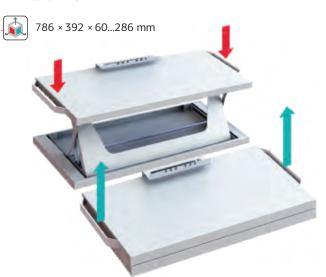




Foldable desktop system that allows setting one's computer, monitor or equipment at necessary height. Helps to organize the process of working in a standing position or periodically changing the position of an employee during the day.

Load capacity up to 3 kg. Self-locking mechanism in upper and lower position.

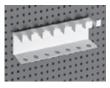
Available in two colors: light gray and dark gray and two versions: technical and ESD



PFP Perforated Panel accessories



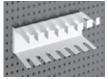
K-06 Hooks for spanners.



K-01 Hook for tweezers and equipment with small handles.



174×70×40 mm



K-02 Hook for screwdrivers.



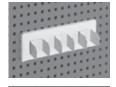
174×70×40 mm



K-03 Holder for pliers.



174×85×47 mm



K-04 Hook for any tools.



174×45×35 mm



K-05 Holder for screwdrivers and 9-13 mm diameter drills.



175×100×32 mm





188×181×52 mm



K-07 Double hook for heavy instruments.



37×41×92 mm



K-08 Tray for small components and bottles.



174×45×82 mm



K-09 Tray for A4-size papers.



311×45×225 mm



K-10 A4-size papers holder.



233×289×30 mm



K-11 Small anseptic and other bottles holder.



56×115×68 mm

### **DRAWER UNITS**

### Suspended and movable drawer units



Steel frame drawer units are designed for tools and components storage. Movable and stationary drawer units can be also used as ad ditional workplaces. Steel frame drawer units are equipped with central lock and either 550 mm telescoping drawers or shelves. Movable units have four rubber casters, two of which are with brakes. We also offer suspended drawer units with reduced to 490 mm depth, which allow installing various additional equipment under a tabletop.

**Drawers'** inner dimensions for different types are:

A — standard 400×45×505 mm

C — standard 400×160×505 mm

D — standard 400×200×505 mm

per drawer 30 kg

Reduced drawers

a — reduced 400×45×426 mm

b — reduced 400×100×426 mm

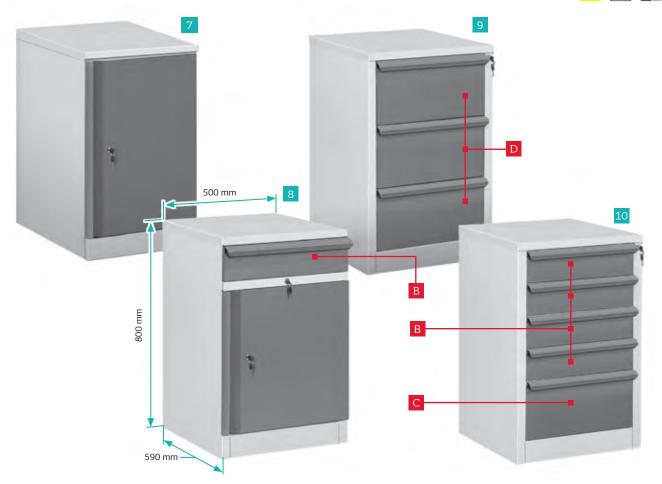
	DRAWER						
	UNITS 4	SUSPENDED				MOVABLE	
		TP-01/P	TP-02/P	TP-10/P	TP-20/P	TP-01/S	TP-02/S
Picture number		1	2	3	4	5	6
Dimensions (W×H×D	), mm	490×354×605	490×233×605	490×354×490	490×233×490	490×580×610	490×650×635
Quantity of drawers	5	3	2	3	2	3	4
	Α	1	1	-	-	-	1
	В	2	1	-	-	2	2
Drawers per unit	C	-	-	-	-	1	1
	а	-	-	1	1	-	-
	b	-	-	2	1	-	-
Weight (kg)		20	15	17	12	25	32

When ordering, please mention whether ESD or technical version, and whether dark grey RAL 7012 or light grey RAL 7035 color required.

### STATIONARY CABINETS AND DRAWER UNITS







Steel frame stationary cabinets and drawer units are designed for tools and components storage and can be also used as additional workplaces. All stationary cabinets and drawer units can be installed as worktop supports for CONSTANT series workbenches and VERSTAK series technical workbenches. All standard stationary cabinets and drawer units are bicolored by default.

Stationary cabinets and drawer units have /1 in code if standing separately (for example, DR-07/1) and are indicated without additional number in code if used as VERSTAK or CONSTANT series support (for example VR-12+DR-03).

Drawers' inner dimensions for different types are:

— standard 400×45×505 mm
B — standard 400×100×505 mm

— standard 400×160×505 mm D — standard 400×200×505 mm

per drawer 30 kg

		STATIONARY				
	TMB-01/1	TMB-01/1 TMB-02/1 DR-03/1 DR-05/1				
Picture number	7	8	9	10		
Dimensions (W×H×D):	500×800×590 mm	500×800×590 mm	500×800×590 mm	500×800×590 mm		
Quantity of drawers /shelves	2 shelves	1 drawer, 1 shelf	3 drawers	5 drawers		
Drawers per unit	-	1	-	4		
C	-	-	-	1		
D	-	-	3	-		
Weight (kg)	25	30	35	40		

When ordering, please mention whether ESD or technical version required.

### **ENLARGED CABINETS AND DRAWER UNITS**



### DRAWERS DIVIDERS

### Drawer dividers sets

Dividers help to organize drawer internal space according to specific

One can modify the space to many cells according to the number and dimensions of items needed to store: instruments, PCBs, mounting elements or other items.

D-10/A / DM-10/A sets





D-10/A

Dividers for type A standard drawers (400×45×505 mm).

DM-10/A

Dividers for type A reduced drawers (400×45×426 mm). Each set consists of 4 longitudinal and 6 transversal dividers. Up to 35 different sized cells can be organized.

D-11/B/ DM-11/B sets





D-11/B

Dividers for type B standard drawers (400×100×505 mm).

DM-11/B

Dividers for type B reduced drawers (400×100×426 mm).

Each set consists of 3 longitudinal and 4 big and 4 small profiled transversal dividers. Up to 10 different sized cells can be organized.

3 D-16/B





Dividers for type B standard drawers (400×100×505 mm). The set consists of 4 longitudinal and 6 medium and 6 small profiled transversal dividers. Up to 15 different sized cells can be organized.

### 4 KD/AB mat

ESD mat that should be ordered separately if drawers dividers set is being ordered for technical version cabinets. KD/AB mat is necessary to provide drawers dividers set stability and reliability.

### 5 Additional equipment for drawers – plastic ESD trays

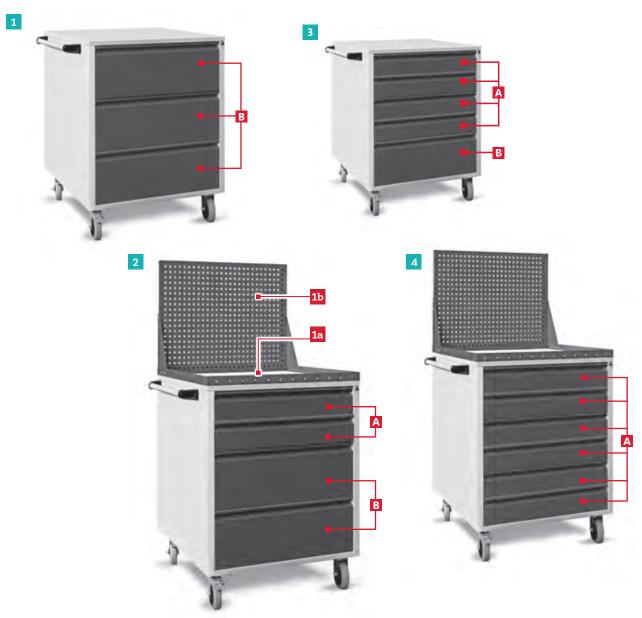
ESD inserts for components and personal belongings convenience storage are made to match standard type A and type B drawers. ESD inserts are produced of 2.2 mm thick black dissipative polystyrene. Max temperature

Available in two versions:

- V-01 ESD, Antistatic inserts for type A standard drawers (400×45×505 mm). Insert contains 9 cells of different shape and dimensions: one 375×112 mm cell, four 182×112 mm cells, and four 86×112 mm cells.
- V-02 ESD, Antistatic inserts for type B standard drawers (400×100×505 mm). Insert contains 8 similar dimensions cells 112×182 mm each.



### HEAVY-DUTY MOVABLE WORKSTATION TM-03/04/05/06



Heavy-duty movable workstation for accessories, metalworking tools and machine-building equipment storage, transportation and operational use.

Heavy-duty movable workstation is supplied in a set with reinforced wheels and lateral handle for movement.

### Can be additionally equipped with:

- 1a L-TM Upper bin with upturns and anti-slip mat 800×40×600mm L-TM – Upper bin with upturns and anti-slip mat 800×40×600mm L-TM – Upper bin with upturns and anti-slip mat 800×40×600mm
- 1b PFP-TM Perforated wall 790×595×25mm.
  The wall can be additionally equipped with K series hold
  - The wall can be additionally equipped with K series holders.

    Maximum load capacity for perforated panel 50 kg.

### Heavy-duty workstations of TM range are equipped with two types of drawers:

A 700×547×100 mm B 700×547×225 mm

	TM-03	TM-04	TM-05	TM-06
number of drawers	1	2	3	4
type of drawers	3 of B type	2 of A type 2 of B type	4 of A type 1 of B type	6 of A type



### MOVABLE TABLES AND CARTS

### MTT-01 MULTIFUNCTIONAL TRANSPORT TROLLEY







1 MTT-01 Multifunctional transport trolley base

The set consists of a trolley base and 1 handle.

Wheels set and additional options shall be ordered separately.

Load capacity of the trolley is limited by load capacity of wheels set.

### Wheel sets for MTT-01 trolley

- K-125 PBN 2 swivel casters without brakes
  - + 2 non-swivel casters (load capacity up to 300 kg)
- K-125 PTP 2 swivel casters with brakes
  - + 2 swivel casters without brakes (load capacity up to 300 kg)
- K-200 PTN 2 swivel casters with brakes
  - + 2 non-swivel casters (load capacity up to 660 kg)
- K-200 PBN 2 swivel casters without brakes
  - + 2 non-swivel casters(load capacity up to t 660 kg)
- K-200 PTN 2 swivel casters with brakes
  - + 2 swivel casters without brakes (load capacity up to 660 kg)
- 2 MTT-R Handle
- 3 MTT-U handle strengthening set (for one handle)
- 3a Set of connecting pads for bin cabinets.
- 4 MTT-P Protective bars for trolley sides (set of 2)

### MTT pre-assembled kits

Multifunctional transport trolley with two tiers of modular bin segments SP-01 / C1 and SP-01 / S-2

Multifunctional transport trolley MTT is supplied either as a modular set where one can choose necessary option according to specific needs or as pre-assembled kits.



🚺 Height: 1430 mm | 🗓 | Load capacity: 660 kg.

### Equipment:

- base
- MTT-R handles
- MTT-U handle strengthening set (2 pcs.)
- MTT-P Protective bars for trolley sides
- K-200 PTP wheels set
- bottom connecting pad
- medium connecting pad
- SP-01 / C1 Bin cabinet with 16 narrow bins (2 pcs.)
- SP-01 / C2 Bin cabinet with 8 wider bins (2 pcs.)
- cover.

### 6 MTT / K-21 pre-assembled kit

Multifunctional transport trolley with side perforated panels.

Height: 1100 mm

### Equipment:

- base
- MTT-R handle
  - (2 pcs.)
- MTT-PB large perforated (2 pcs.) panel
- K-125 PTP set of wheels
- MTT-PM small perforated panel (4 pcs.)

### MOVABLE TABLES AND CARTS



1 Al-PS Alliance Movable table



Movable table is used for tools and components storage and transportation. Equipped with four 75 mm casters, two of which are with brakes and three shelves, middle one with height's adjustment.



515×780×710 mm





upper shelf 515x700 mm middle shelf 420x700 mm lower shelf 355x700 mm 6 PS-10 movable table with suspended drawer unit



Movable table with TP-02/P suspended drawer unit can be used as additional workplace. Movable table is equipped with four 75 mm casters, two of which are with brakes.



650-890 mm

2 3 4 PS-07, PS-10, PS-15 movable tables 5 PS-07 Comfort







Movable tables are used for tools and components storage and transportation. All movable tables are equipped with four 75 mm casters, two of which are with brakes.



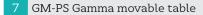
650-890 mm (PS-07, PS-10, PS-15)

+

705-950 mm (PS-07 Comfort)

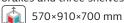
CODE				
	PS-07	PS-10	PS-15	PS-07 COMFORT
Picture number	2	3	4	5
Load capacity per surface		150 kg		100 kg
Dimensions, W×D	710×515 mm	700×1000 mm	700×1500 mm	710×515 mm
Inner dimensions and usable area of upper shelf	515×710 mm	700×1000 mm	700×1500 mm	515v710 mm
Inner dimensions and usable area of lower shelf	410×710 mm	610×1000 mm	610×1500 mm	410×710 mm

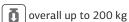






Movable table is used for tools and components storage and transportation. Equipped with four 75 mm casters, two of which are with brakes and three shelves.







For ESD version with turquise (RAL 5021) edges, for technical version - with light gray edges.

 $Shelves \ are \ not \ height \ adjustable. \ Can \ be \ additionally \ equipped \ with \ EPA-PS-GM \ power \ panel \ on \ the \ back \ side.$ 



upper shelf 570x700 mm middle shelf 420x700 mm lower shelf 415x695 mm

8 9 10 TT-02, TT-03, TT-04 transportation carts



Transportation carts are used for tools and components storage and transportation.

Metal carts are equipped with four 75 mm (for TT-02, TT-03 carts) or 125 mm (for TT-04 cart) casters, two of which are with brakes, and height adjustable shelves.

CODE			
	TT-02	TT-03	TT-04
Picture number	8	9	10
Dimensions (W×H×D):	470×990×840 mm	470×990×840 mm	615×1560×1270 mm
Quantity of shelves	2	3	4
Inner dimensions of a shelf	465×665 mm	465×665 mm	615×1270 mm
Usable area per shelf	405×605 mm	405×605 mm	555v1210 mm
Shelves height adjustment	140-800 mm	140-800 mm	165-1465 mm
Load capacity (kg)	100 kg	100 kg	100 kg

When ordering, please mention whether ESD or technical version, and whether dark grey RAL 7012 or light grey RAL 7035 color required.

### MOVABLE TROLLEYS



### 1 AL-ST Equipment trolley

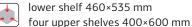


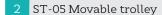
Equipment trolley is designed for additional equipment storage and transportation. It has five height adjustable shelves and a half-size power panel with four sockets and a switch. The panel is located on the side frame thus does not occupy any space on shelves. Equipment trolley side frames are manufactured of aluminum profile, which allows attaching small elements, and gives the whole unit elegant look. Trolley has four casters, two of which are with brakes as supports.



463×693×1940 mm







ST-05 Comfort Movable trolley



Movable trolleys are used for tools and components storage and transportation.

Each trolley is equipped with five height-adjustable shelves and a power panel with five grounded and one ungrounded socket, and four casters, two of which are with brakes. Lateral position of power panel.

CODE	45.00	
	ST-05	ST-05 COMFORT
Dimensions, W×H×D	600×510×1640 mm	700×470×1635 mm



lower shelf 460x600 mm four upper shelves 400×600 mm



150 kg

4 ST-06 Movable trolley



Movable trolley is used for tools and components storage and transportation.

Trolley is equipped with five height-adjustable shelves and four casters, two of which are with brakes. No power panel included.



600×1605×500 mm



per shelf 50 kg



shelf 500x600 mm



for each shelf 420x520 mm



5 GM-ST Gamma movable trolley



ST-VR-01 Movable equipment trolley



Movable trolley is used for tools and components storage and transportation. Equipped with 5 shelves and a built-in power panel with 5 sockets and a switch.

Four 75 mm casters, two of which are with brakes.



750×1960×600 mm

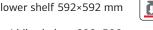
SKM Dual movable trolley



200 kg



Each shelf 200 kg



middle shelves 600×500 m

Movable trolley equipped with four casters, all with brakes.

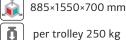


Convenient equipment trolley with side handle allows tools and

equipment storage on upper perforated panel and two lower shelves.

All standard hooks (K-01-K10) can be mounted to upper perforated

shelves 690×698 mm



per trolley 250 kg



per shelf 100 kg



665×695 mm

ST-R Movable repairing trolley

drawers lower.



The trolley is equipped with two-sided 525×600 mm perforated panel above the trolley's tabletop and a drawer unit with five telescoping

of the trolley 600×1730×630 mm



of the drawer 500×800м590 mm



for perforated panel 10 kg

### Each of 2 sides of bin rails can be additionally equipped with:

Dual Movable trolley for accessories is made of a rack coated with conductive powder paint, thus available only in ESD version. Lower

shelf made of ESD laminated chipboard 25 mm thick. Trolley is equipped with four 75 mm casters (2 of them with brakes) and six rails for boxes. Attachable bins should be ordered separately.

- 6 pcs of COCIS-A
- 6 pcs of COCIS-B
- 4 pcs of COCIS-C
- 3 pcs of COCIS-E



680×1600x460 mm



100 kg

### SUS Movable packing trolley



Auxiliary trolley, designed for convenient polyethylene, damping film, paper and other packaging materials rolls clamping; maximum roll's width — 1.5 m.

Movable packing trolley equipped with four 50 mm casters, all with brakes.



1240×600×1800 mm



### CABINETS AND WARDROBES











Filing and combined cabinets have three or four height adjustable shelves with 50 mm pitches.

For wardrobe and combined cabinets garment bar included.

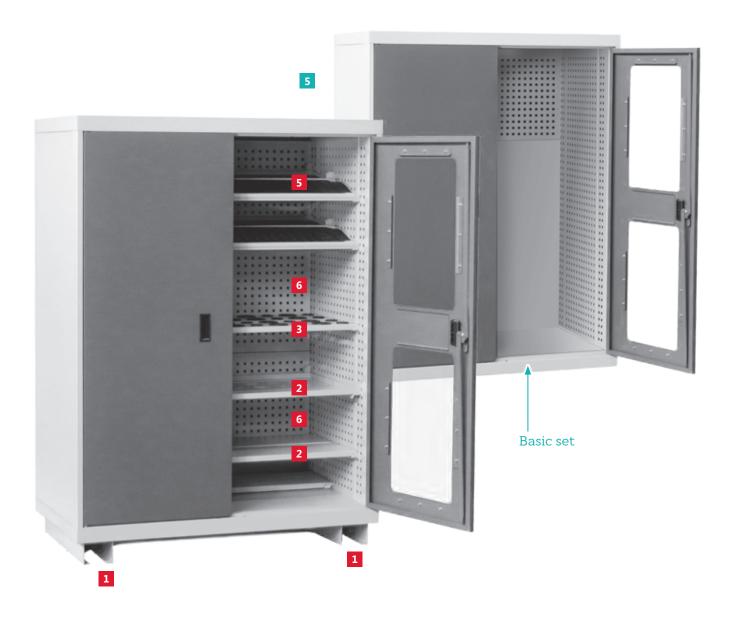
For SHDZH Sliding shutters cabinets inner dividers included.

For SHKH cabinets 16 (SHKH-2) to 30 (SHKH-1) 360 mm telescoping drawers with inner dimensions of  $310 \times 100 \times 360 \text{ mm}$ included.



per surface — 30 kg

PICTURE NUMBER	CODE	DIMENSIONS (W×H×D), MM	WEIGHT, KG	
	SHD-1, SHD-2, 9	SHD-3 Filing cabinets		
4	SHD-1	1000×1950×550	80	
1a	SHD-2	820×1850×450	62	
1b	SHD-3	820×1000×450	40	
	SHO-1, SHO-2 V	Vardrobe cabinets		
	SHO-1	1000×1950×550	68	
2	SHO-2	820×1850×450	52	
	SHK-1,	SHK-2 Combined cabinets		
	SHK-1	1000×1950×550	78	
3	SHK-2	820×1850×450	58	
SHKH-1, SHKH-2 Drawers cabinets				
_	SHKH-1	820×1850×450	127	
4	SHKH-2	820×1060×450	69	



SHH-O modular tools cabinet



Heavy-duty modular cabinet for accessories, metalworking tools and machine-building equipment.

The cabinet is equipped with two doors (one metal blank and one with a window of polycarbonate), a lock and an internal perforated wall, allowing to place K series hooks inside the cabinet p. 47

### Cabinet allows installing additional equipment:

- HN-SHH-O runners that allow the cabinet movement with a forklift.
- 2 P-SHH-O Full-size blind shelf that can be installed inside the cabinet.
- 3 TT-P/VT Half-size shelf with tool storage system for reliable fixation of milling, drilling and CNC lathes tools. Two types of perforation (30 mm and 56 mm in diameter) with protective plastic inserts.
- 4 TT-B/VT Half-size shelf with anti-slip rubber and upturns
- **TT-K/VT** Half-size shelf with anti-slip rubber.
- PFP-SHH-O additional perforated panel that can be installed to the back wall of the cabinet.



1080×1400×600 mm





per shelf 100 kg

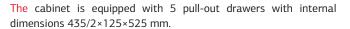


Ō per perforated panel 30 kg

### CABINETS AND WARDROBES

### 6 SHDI-1 Tool cabinet





The metal two-door cabinet SDI has a CAM LOCK type lock with pull rods, security is 2000 combinations.



530×1400×605



The load on each drawer is up to 30 kg





### 7 SHO-3 Two-section garment wardrobe

Two-section garments wardrobe is equipped with four shelves (two for each section), 2 rods with hooks for garments and additional perforation that provides ventilation of the inner zone.



600×1750×500 mm

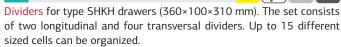


59 kg





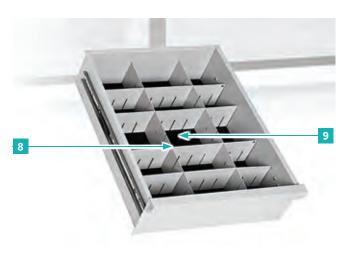




### 9 KD/SH mat

D-6/SH

ESD mat that should be ordered separately if drawers dividers set is being ordered for technical version cabinets. KD/SH mat is necessary to provide drawers dividers set stability and reliability.

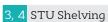






### **SHELVINGS**







Shelving is used for documents and components storage. Shelvings (except for the STU-01) have height-adjustable supports and five height adjustable shelves with 50 mm pitches.

For STU-01 there are six height adjustable shelves with 50 mm pitches.

 $\overline{oldsymbol{0}}$  per shelf — 30 kg  $\overline{oldsymbol{0}}$  per unit — 180 kg for STU-01

per unit — 110 kg for STU-05

Nº	CODE	
		Dimensions, mm
3	STU-01	820×1850×450
4	STU-05	1000×1950×490

When ordering, please mention whether ESD or technical version, and whether dark grey RAL 7012 or light grey RAL 7035 color required.

STS Reinforced chelving

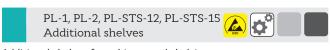


mm pitches. No additional floor leveling required.

per shelf - 350 kg per unit - 800 kg

Nº	CODE	
		Dimensions, mm
5	STS-12	1200×1800×600
2	STS-15	1500×1800×600

Height-adjustable supports. Four height adjustable shelves with 50



Additional shelves for cabinets and shelving

SHELF	
	TO BE USED FOR
PL-1	SHD-1, STU-05
PL-2	SHD-2, SHD-3, STU-01
PO-STS-12	STS-12
PO-STS-15	STS-15

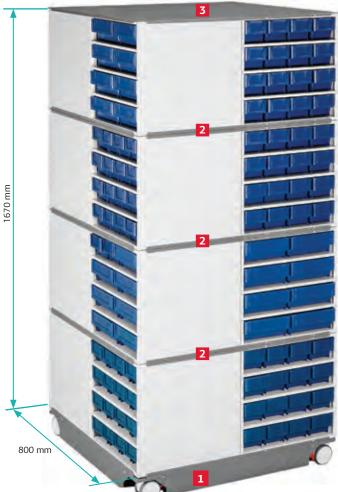
### MODULAR COUNTERS

### MODULAR TURNTABLE COUNTER





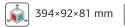




Turntable modular storage counter is a practical and high-capacity solution for components and tools keeping, that provides convenience  $\,$ of its usage in different production processes.

Turntable modular counter is equipped with bin cabinets containing two types of plastic bins: narrow and wide.

- narrow bins with up to of 2.4 liter volume





- wide bins with up to 4.3 liters volume



394×184×81 mm 🚺 🗎 10 kg



Turntable modular storage counter can be ordered as a complete set or partially.

Modular storage counter in ESD version contains black antistatic plastic bins.

1 SP-01

Full modular counter set consists of eight bin cabinets, each with 16 narrow bins and eight bin cabinets, each with 8 wide bins and technical connecting/turntable set. Full modular counter set is easily assembled of 16 bin cabinets placed in four levels, whereas each level contains four bin cabinets.



800×1670×800 mm



500 kg



200 kg

SP-01/S-1

Bin cabinet with 16 narrow bins.



395×400×400 mm



9.5 кг

3 SP-01/S-2

Bin cabinet with 8 wide bins.



395×400×400 mm



9.5 кг

4 SP-01/K

Technical modules set that consists of

turntable base,

— 3 connecting pads,

— top lid.

SP-01/S-1, SP-01/S-2 and SP-01/K modules are necessary to built up a customized modular set.

Standard SP-01 set includes technical pads, base and top lid.

When ordering, please mention whether ESD or technical version required.



3

2

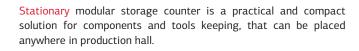
### MODULAR STATIONARY COUNTER

600 mm

395 mm

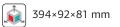






Stationary modular counter is equipped with bin cabinets containing 2 types of plastic bins: narrow and wide.

- narrow bins with up to of 2.4 liter volume





- wide bins with up to 4.3 liters volume



🙀 394×184×81 mm 🚺 10 kg



Modular storage counter in ESD version contains antistatic plastic

Stationary modular storage counter is ordered in parts, bin cabinets and technical connecting pads separately. Maximum of 4 bin cabinets can be placed in a column.

1 SP-01/S-1

Bin cabinet with 16 narrow bins.



395×400×400 mm



9.5 кг

SP-01/S-2

Bin cabinet with 8 wide bins.



395×400×400 mm



9.5 кг



Connecting pad for bin cabinets.

Ordered if several bin cabinets need to be placed on one another to provide safer junction.

SP-01/C-1/D Dividers for narrow cases of the modular

They allow dividing the space inside a case. Max. 6 dividers can be places in one case.

SP-01/C-2/D Dividers for wide cases of modular counter

The allow dividing the space inside a case. Max. 6 dividers can be placed in one case.

SP-01/PPT Movable modular counter support

Movable modular counter support is designed to provide the mobility to modular counters. It has 4 casters with 50 mm diameter, 2 of which are with brakes. The stand can sustain 4 drawer units, which are established at each other.





# DRY STORAGE CABINETS

DC ESD series dry storage cabinet is a line of special equipment designed to provide ultra-low ranges of relative humidity, which is necessary for handling moisture-sensitive components and materials including precision metal parts, printed circuit boards, plates, nano fibers, cassettes, laboratory samples, electronic modules.

All DC ESD series cabinets produced only in antistatic (ESD) version, in strict compliance with ESD safety regulations of IEC 61340-5-1. For dry storage cabinets we use only specific ESD glass with conductive surface (conductivity 10<sup>3</sup> – 10<sup>5</sup> Ohm) and ESD wheels. All the shelves and horizontal surfaces of the cabinet are grounded and ESD coating of all metal elements is applied.

All cabinets are supplied in a set with one middle standard or shortened shelf for each section. All cabinets except for 1-section version are supplied in a set with ESD wheels. Each section has a separate key.

DC ESD series dry storage cabinets feature low noise level and equipped with temperature and humidity levels indication and door alarm system.

CODE	DC-1 ESD	DC-2 ESD	DC-3 ESD	DC-4 ESD	DC-6 ESD
Picture number	1	2	3	4	5
Number of doors	1	2	3	4	6
Dimensions, W×H×D, mm	600×737×640	600×1342×640	600×1947×640	1205×1342×640	1205×1947×640
Capacity, liters	238	454	670	900	1340
Weight, kg	58	100	131	160	227
Number of standard shelves in default version of the cabinet A	0	1 A	2 A	2 A	4 A
Number of shortened shelves in default version of the cabinet a	1 a	1 a	1 a	2 a	2 a
Max. recommended quantity of shelves per cabinet ( A , a )	2 a	1 A 3 a	3 A 3 a	4 A 4 a	6 A 6 a

All DC series cabinets are equipped with **RS-232** that allows data collection. One should simply connect DC dry cabinet to a computer using standard cable.

DC series cabinets feature humidity & temperature display with parameter value input on easy-to-operate three buttons digital control LCD-panel.

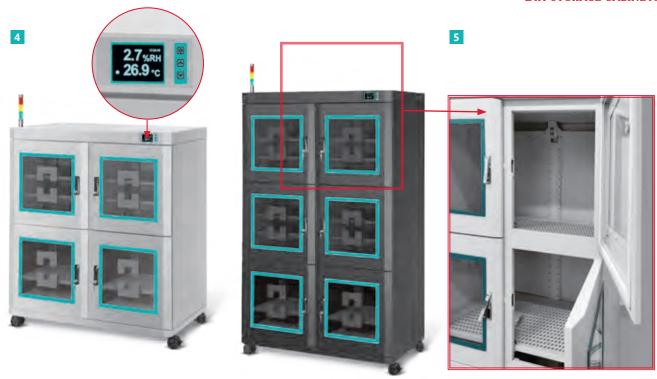
Humidity and temperature monitoring is performed by the built-in precision sensor with digital interface, processor and LCD display. Monitoring is performed by a sensor, based on CMOS technology, each sensor is being factory calibrated prior to installation.

DC ESD series dry cabinets are available in:

White RAL 9010 (code DC-W ESD, for example DC-3W ESD for 3-doors white cabinet)

Light grey RAL 7035 (code DC-G ESD, for example DC-6G ESD for 6-doors grey cabinet)

Black RAL 9005 (code DC-B ESD, for example DC-1B ESD for 1-door black cabinet)



TECHNICAL SPECIFICATIONS	VALUE
Humidity range	1-50%
Precision	±1%
Absorption of moisture	automatically regenerated absorbent (Zeolite)
Max. dimensions of units to store	Width up to 500 mm, Heights up to 510 mm, Depth up to 570 mm*
Door alarm	integrated
Supply voltage	220 ± 22 V
Max. power consumption	
Storage phase	20 watt/hour for DC-1, DC-3, DC-3
Storage phase	30 watt/hour for DC-4, DC-6
Degeneration phase	210 watt/hour for DC-1, DC-3, DC-3
Regeneration phase	240 watt/hour for DC-4, DC-6
IP protection class	IP 55

<sup>\*</sup> separate numbers for each dimension

### DESICCATION AND RECOVERY TIME

Recovery Time – is one of the most critical performance parameters of any dry storage cabinet, it refers to the time required for the cabinet to reduce the RH level back to its set point after the door been opened and closed.

CODE	DC-1	DC-2	DC-3	DC-4	DC-6
Desiccation time, mins					•
from 50% to 1% RH	45	96	100	75	80
from 50% to 5% RH	12	55	60	37	40
Recovery time for humidity level after the door be	een opened and clos	sed, mins			
up to 10% RH after opening the door for 10 sec*	3	3	4	1	1
up to 5% RH after opening the door for 10 sec*	7	7	8	3	3
up to 3% RH after opening the door for 10 sec*	13	14	15	6	7
up to 1% RH after opening the door for 10 sec*	16	23	25	12	13
up to o 1% RH after opening the door for 20 sec*	19	32	35	16	18
Number of cabinet door openings per hour					
at a set relative humidity level of 3%*	4	4	3	8	7

<sup>\*</sup> Test measurements were carried out without containers inside an empty cabinet, at a relative humidity of 50% RH and a temperature of 25 °C

### ADDITIONAL EQUIPMENT

- 1 Swivel supports (to replace casters)
- 2 C-DC Light tower
- 3 SHW-DC/ SHG-DC/ SHB-DC Additional shelves
- 4 SHB-SH-DC/ SHG-SH-DC/ SHW-SH-DC Additional shortened shelves
- 5 DC-A2-B/DC-A2-W/DC-A2-G Automatic nitrogen unit
- 6 DC-AW, DC-AB, DC-AG Manual nitrogen unit
- 7 SCO-W-DC/SCO-G-DC/SCO-B-DC Reels adjustable rack
- 8 LIW-DC/LIB-DC/LIG-DC Shelves limiters
- 9 VHM software
- 10 LED-DC Inner LED indicative lighting (5 types)
- 11 USC-DC/USS-DC Sliding shelves
- 12 USB-DC, optional USB port
- 13 SE-DC shelves separators



Mounted on a standard dry storage cabinet shelf. Limits the inner space of the shelf for components storage. Can be installed in both positions – along and across the shelf.

Available in:

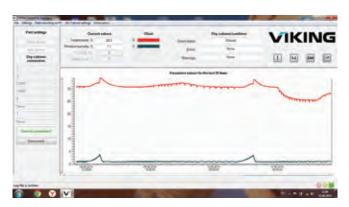
 White
 RAL 9010
 (code LIW-DC)

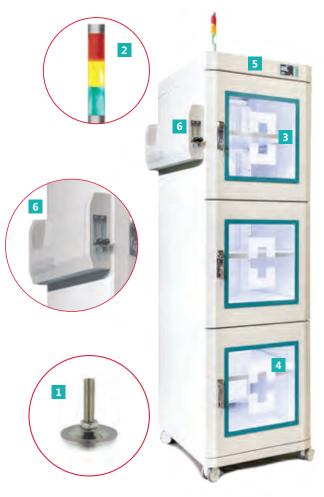
 Light grey
 RAL 7035
 (code LIG-DC) or

 Black
 RAL 9005
 (code LIB-DC)

### 9 VHM software

VIKING humidity manager is a user-friendly software that helps the operator to be aware of the storage conditions; records dry cabinet data and allows checking the graphs over a period of time.





7 SCO-W-DC/SCO-G-DC/SCO-B-DC SMD Reels adjustable rack



SMD Reels adjustable Rack is mounted on a standard dry storage cabinet shelf. Allows organizing three rows for 82-215 mm diameter SMD reels. Minimum width of each cell is 27 mm.

Available in:

 White
 RAL 9010
 (code SCO-W-DC)

 Light grey
 RAL 7035
 (code SCO-G-D) or

 Black
 RAL 9005
 (code SCO-B-DC)

### 10 LED-DC Inner LED indicative lighting

indicative lighting helps to quickly check the cabinet's current status:

■ **Green** – indicates the cabinet proper functioning and targeted relative humidity/O2 level,

Yellow – cabinet is in recovery mode (for example, after opening the door),
 Purple – the cabinet is working in nitrogen supply mode before reaching O2 level,

■ Flashing red – when the door is being opened for more than 30 sec,

■ **Red** – reports critical errors in cabinet operation,

■ **Cold white** – when opening the door or when changing the cabinet settings.



### 11 USC-DC/USS-DC Sliding shelves



Sliding shelf is a kit containing two sections with sliding mechanism, upper section is equipped with upturns for components and assemblies' storage, lower section is a narrow case for documents storage.

### 13 SEW-DC/SEB-DC/SEG-DC shelves separator



SE Shelf separator fits any standard/shortened shelf of dry storage cabinet, allows to divide the space inside the cabinet. Separator size  $100 \times 550 \text{ mm}$ 

DC ESD dry cabinets meet or exceed international standards:

IPC / JEDEC J-STD 033C «Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices»; IPC / JEDEC J-STD-020C «Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices»; EIA / IPC / JEDEC J-STD-075 «Classification of Non-IC Electronic Components for Assembly Processes».

### SIMPLIFIED VERSIONS OF DC DRY STORAGE CABINETS LINE



DC Light DCL-3 ESD, DCL-6 ESD are 3-sections and 6-sections simplified and more affordable versions of DC dry cabinets product line. The Light line also includes DCLN-3G ESD unit with automatic nitrogen supply equipment.

They provide ultra-low ranges of relative humidity and quick recovery.

DCL-3G ESD and DCL-6G ESD series 6-sections dry storage cabinet allows handling moisture-sensitive components and materials in 3 / 6 sections. Shelves of a 6-sections cabinet can be installed in a checkerboard order, each two horizontally located sections have joint non-separated space.

The DC Light series cabinets have the same excellent technical specifications as the main line of DC dry storage cabinets: maintaining the precise humidity level and quick dehumidification, but feature a simpler lightweight frame and fewer additional features and options.





CODE	DCL-3 ESD	DCL-6 ESD
Recovery from 50% to 1% RH	100 min	80 min
Recovery from 50% to 5% RH	60 min	40 min
Average time to recover humidity to 10% RH after 10 sec door opening *	4 min	1 min
Average time to recover humidity to 5% RH after 10 sec door opening *	8 min	3 min
Average time to recover humidity to 3% RH after 10 sec door opening *	15 min	7 min
Average time to recover humidity to 1% RH after 10 sec door opening*	25 min	13 min
Average time to recover humidity to 1% RH after 20 sec door opening *	35 min	18 min

<sup>\* -</sup> the experiment was carried out without containers inside the dry cabinet, at 50% RH relative humidity and a temperature of 25 °C

DCL ESD models supplied with a grounding cord that should be connected to the ground at the breaker box after installation of the cabinet. The front panel of the Viking DC Light dry storage cabinet has a button to attach grounding strap.

DC light dry storage cabinets are only available in light gray (RAL7035).

DC light series dry storage cabinets are equipped with audible signaling of the cabinet doors opening, it works when one of the DC cabinet doors are being opened for more than 30 seconds.

**Control** panel with a monochrome graphic display and three control keys is located on the top front side of the cabinet.

DC light cabinets are equipped with an RS-232 port, providing the possibility to connect the cabinet with a PC and use VIKING Humidity manager software.

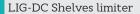


### Additional equipment

- C-DC Light tower
- SHG-DC Additional shelves
- SHG-SH-DC Additional shortened shelves
- SCO-G-DC Reels adjustable rack
- LIG-DC Shelves limiter
- VHM software
- SEG-DC shelves separator

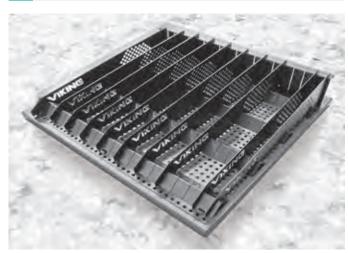
### Technical specifications

CODE →	DCL-3 ESD	DCL-3 ESD	DCLN-3 ESD	
Number of sections	3	6	3	
Number of shelves in a set	2 standard 1 shortened	4 standard 2 shortened	3 standard	
Load capacity per shelf, kg		45		
Capacity, liters	670	1340	670	
Weight, kg	103	182	103	
Depth, mm	640			
Width, mm	600	1205	600	
Height (with wheels, without wheels)	2023/1947			
Humidity range	1-50%			
Precision	±1%			





SCO-G-DC Reels adjustable rack





### VKG C-200 ESD



### VKG C-300 ESD



AESD laboratory chair, covered with static dissipative fabric, can be equipped with five conductive glides or five ESD casters. Can be also equipped with KT type ESD armrests, footrest and enlarged gaslift on request.

- Back angle adjustment
- Seat height adjustment: 43-63 cm
- Available colors: grey and blue



ESD laboratory chair, covered with static dissipative fabric, can be equipped with five conductive glides or five ESD casters. Can be also equipped with KT type ESD armrests, footrest and enlarged gaslift on request.

- Back and seat angles adjustments
- Seat height adjustment: 43-63 cm
- Available colors: grey and blue



ESD laboratory chair with conductive incombustible polyurethane upholstery can be equipped with five conductive glides or five ESD casters. Can be also equipped with KT type ESD armrests, footrest and enlarged gaslift on request.

- Back angle adjustments
- Seat height adjustment: 43-63 cm



8.5 kg



VKG C-310 ESD



VKG C-320 ESD



VKG C-330 ESD



ESD laboratory chair with conductive incombustible polyurethane upholstery can be equipped with five conductive glides or five ESD casters. Can be also equipped with footrest and enlarged gaslift on request.

- Back angle adjustments
- Seat height adjustment: 43–63 cm



8 kg



ESD laboratory chair with conductive incombustible polyurethane upholstery can be equipped with five conductive glides or five ESD casters. Can be also equipped with KT-2 type ESD armrests, footrest and enlarged gaslift on request.

- Back angle adjustments
- Seat height adjustment: 43-63 cm



8 kg



ESD laboratory chair with conductive incombustible polyurethane upholstery can be equipped with five conductive glides or five ESD casters. Can be also equipped with KT-2 type ESD armrests, footrest and enlarged gaslift on request.

- Back and seat angles adjustments
- Seat height adjustment: 43-63 cm



8.5 kg



### VKG C-400 ESD

### VKG C-410 ESD



ESD laboratory stool with conductive incombustible polyurethane upholstery can be equipped with five conductive glides or five ESD casters. Can be also equipped with ESD footrest and enlarged gaslift on request.

- Seat height adjustment: 43-63 cm
- Resistance: less than 1 MOhm
- Weight: 4 kg
- Cleanroom suitable



7.5 kg





KT-2 ESD armrests

KT ESD armrests for VKG series



A set of ESD armrests can be additionally ordered for VKG C-320, C-330 types of ESD chairs.

A set of ESD armrests can be additionally ordered for VKG C-100, C-200, C-300 types of ESD chairs.



VKG F-05 ESD glides for all chairs











A set of five ESD glides may be ordered for all types of ESD chairs and

KT ESD armrests for VKG series



ESD chairs and armchairs are originally equipped with KJ/200 gaslift, which allows to adjust seat height 43-63 cm from the floor. KJ/200

ESD stool.

P607A ESD casters for all chairs











A set of five black ESD casters may be ordered for all types of ESD chairs and ESD stool.

Seat height adjustment

and KJ/260 gaslifts can be also ordered separately.

**−** KJ/200 — 43–63 cm

**-** KJ/260 — 54–83 cm

### L607 A casters for all chairs











A set of five light-grey smudge free ESD casters may be ordered for all types of ESD chairs and ESD stool.

Foot ring (support) for VKG series

Height-adjustable supportive foot ring. Recommended for chairs with extended gaslifts.

### Ring diameter

**-** JR-430 — 43 cm **-** JR-600 — 60 cm



### STREAM 280-SY



- 5 Cm cold-foam seat and 3.5 Cm cold-foam backrest
- Seat height adjustment : 43 cm –54 cm
- Available in 2 colors (black and grey)
- Extra strong aluminum 5-star base provides 120 kg load capacity
- Available in both esd and technical versions

STREAM 280-SY ESD Armchair is designed especially for workplaces where antistatic environment is required. It also provides individually adjustable ergonomic sitting.

5 years warranty guaranteed.

Can be equipped with ESD glides, ESD casters, armrests, higher gaslift with foot ring.

For safety reasons a model equipped with higher gaslift and foot ring available only with glides.

### GS CERTIFICATE

fulfills standards:

- DIN EN 1335-1:2002-08 + B1:2002-11
- **–** DIN EN 1335-2:2010-01
- DIN EN 1335-3:2009-08DIN EN 13761:2002-12
- **ERGONOMIC** CERTIFICATE fulfills the standard:

- DIN EN ISO 9241-5:1999-088

TOX FREE CERTIFICATE polutant free:

- Cadmium Formaldehyd
- PAKAzodyes

### Accessories for STREAM 280-SY

BR-207-1-CHR



### Height-adjustable

black nylon armrests, polypropylene arm pads.

- BR-AL-CHR-ESD conductive type
- BR-207-1-CHR insulating type

### BR-AL-CHR-ESD

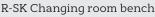


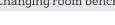
Aluminum armrests with fixed shape and height.

### KJ/650-CHR



- Set of higher gaslift with foot ring
- Can be equipped with esd glides only
- Seat heigth 65-93 cm







R-SK Changing room benches are simple and costeffective solution for changing rooms and dressing rooms, supplied in technical and ESD versions.

Changing room benches feature reinforced robust construction and can be height adjusted.



455 - 735 mm from floor level



of the seat 1500x400 mm



up to 400 kg

### VKG TOOLS ANTISTATIC EQUIPMENT

# VKG A-2000 TURNSTILE ACCESS CONTROL SYSTEM TO ESD PROTECTED AREA





### Technical specifictions

MODEL	VKG A-2000
Max quantity of identity cards in the system, pcs	5000
Time for wrist straps and shoes testing, sec	2
Direction of entry	both directions
Wrist strap control on/off mode*	included
Identity cards type	EmMarine
Data exchange interface	RS-485
Wrist strap connector types	<ul><li>15 mm button</li><li>3273-I-J jack</li></ul>
Operating conditions	
Temperature, °C	15 to 35 °C
Relative humidity at 30 °C	less than 75%
Max. power consumption	220 ± 20
Dimensions, mm	280 × 990 × 1110
Dimensions with testing plate, mm	280 × 990 × 1545
W 3273-l-J jack eight, kg	50 кг

\*switched by a toggle switch in the electronics compartment or using VKG TOOLS Access Manager software.

VKG A-2000 EPA access control system produced on a basis of a three-bar automatic turnstile.

VKG A-2000 access control system consists of an automatic turnstile, a built-in testing device, an access cards reader, an ESD shoes testing plate and a software that provides an operational check of ESD shoes and wrist straps for ESD standards compliance.

VKG A-2000 system ensures that only employees with appropriate & functional personnel grounding are allowed to enter the EPA.

Once the employee's card has been identified and the wrist strap and shoes test has been successfully completed, the employee is given access to the EPA. If the test fails, access to the ESD area is not provided.



### VKG TOOLS Access Manager Software

The VKG TOOLS Access Manager software allows to flexibly configure employee access levels and generate reports.

The software includes two levels:

### - VKG TOOLS Access Manager

Administrator allows you to add / remove employees, assign and program access levels, generates reports

### - VKG TOOLS Access Manager

Operator monitors in real time the information about employees entries through the A-2000 system, generates reports

VKG A-2000 turnstile access control system to ESD Protected Area supplied in a set:

- A-2000 EPA Access Control turnstile with ESD shoes testing plate
- Operation manual
- USB-stick with VKG TOOLS Access Manager software.

### Additionally supplied:

- control panel for turnstile remote unlocking
- EmMarine format access cards

### GROUNDING EQUIPMENT

VKG G-01 Universal grounding unit



VKG A-9400 Connecting plug for grounding cables





White connecting plug for grounding cables with 1 MOhm resistor.



 $\overline{\mbox{Two}}$  10 mm buttons ground wrist straps and devices via junction block.

Wrist strap coil cords



 $1~M\Omega$  resistor (Wrist strap connection side). Types of connections to fit most grounding systems worldwide. Female stud connections. Black color. Suitable to connect to a ground via VKG G-1

CODE		
	DESIGNATION	CORD LENGTH
30-560-0604	6' COIL CORD 4 mm / banana + crocodile clip	1.80 m
30-560-1004	12' COIL CORD 4 mm / banana + crocodile clip	3.00 m
30-560-0641	6' COIL CORD 4 mm / 10mm	1.80 m
30-560-0614	6' COIL CORD 4 mm / GSGS	1.80 m
30-560-0645	6' COIL CORD 4 mm / 4.5 mm	1.80 m
30-560-1014	10' COIL CORD 4 mm / GSGS	3.00 m

### VKG KH 4060, VKG KH 6090, VKG KH 12060 ESD mats



Fire-resistant and solder-resistant ESD mats.

- Supplied in a set with grounding cord.
- Antiglare matte surface
- Colors: blue, grey

CODE				
CODE →	VKG KH 4060	VKG KH 6090	VKG KH 12060	
Dimensions	400×600 mm	600×900 mm	1200×600 mm	
Charge decay time	Less than 0.04 sec			
Typical resistance to ground	10 <sup>5</sup> 10 <sup>9</sup> Ohm			

### Antistatic Floor Mat TOROSTAT



Double-layer anti-static floor mat 2.5 mm thick, abrasion resistant, sound-absorbing, non-flammable, thermally stable, dissipative top layer and conductive bottom layer: dripping time charge from 1000 V to 50 V in less than 0.5 seconds, the resistance of the ground — less than 100 M $\Omega$ , the combined resistance — less than 35 M $\Omega$ . Various dimensions: 150 mm $\times$ 200 to 1000×10000 mm.

### ESD Wrist straps



VKG A-2202

conductive fabric wrist strap with 4 mm button and a 4 mm to 10 mm buttons cord

VKG A-2202-0 conductive fabric wrist strap

with 4 mm button

VKG A-2210

conductive metal wrist strap with 4 mm button and a 4 mm

to 10 mm buttons cord

VKG A-2210-0 conductive metal wrist strap

with 4 mm button

### **PUREX FUME EXTRACTION SYSTEMS**





The soldering process itself can produce some harmful fumes.

These fumes can cause occupational asthma, long-term carcinogenic diseases and other serious complaints. The result of these illnesses can be expensive compensation claims from employees, long-term sickness and poor employee relations, plus heavy penalties from enforcement agencies.

Purex fume extraction systems are designed in conjunction with some of the world's largest Contract Electronics Manufactures and Equipment Providers to help:

- Prevent damage to production machinery.
- Reduce downtime for cleaning and maintenance.
- Protect personnel from harmful fumes.
- Reduce product rejects due to poor production performance.
- Maintain a constant extraction rate to ensure stable temperature profiles.
- Deliver long filter life.
- Interface with the production equipment.

Fume Cube line units are used for:

- Soldering assembly
- Gluing and chemical treatments
- Laboratory/cleanroom tasks
- Rework and repair

The FumeCubeLITE is a low cost, portable system for one or two users, Fume Cube and Fume Cube 2 are more sophisticated and functional arm extraction and purification systems, which are used to protect personnel from hazardous particles and fumes.

### **System Features:**

- Precision made from stainless steel
- Low capital and running costs
- Quick change pre-filters deliver longer filter life
- Submicronic (HEPA) filtration removes 99.997% of particles down to 0.3 microns
- Activated carbon filtration removes harmful gas
- Simple to install and quiet in operation
- Easy to relocate
- Optional interfacing option



TECHNICAL FEATURES	
Voltage (V)	230 (120)
Frequency (Hz)	50/60
Wattage (kW)	0.14 (0.107)
ON/OFF switch	On rear
Power cable	2 m
Noise intensity, dBA	60
Dimensions (mm):	308×294×366

### PUREX FUME EXTRACTION SYSTEMS







	FUMECUBE <sup>LITE</sup>	FUMECUBE	FUMECUBE 2	
Picture number	1	2	3	
Code	072100	072066	072065	
Number of arms	1 or 2	1	2	
Filters pre-installed	Pre filter pad	Pre filter pad + main HEPA/Chemical filter		
Warning system	_	VariColour filter blocked warning system		
Airflow	Fixed airflow — 190m³/hr in free air	Automatic flow control and speed control (adjustable airflow)		
Arm kit	One or 2 pieces of 100294, 100295 or 100295 ESD kits should be ordered separately			



Optional accessories



TYPE OF ACCESSORIES	
THE ST MEELSSOMES	ORDERING CODE
Remote ON/OFF switch	ТВА
FLEXIBLE ARM KIT with Screw Bracket without Conical cowl and Pen-nib nozzle	100294
FLEXIBLE ARM KIT with Clamp Bracket	100295
FLEXIBLE ARM KIT- ESD Version with Clamp Bracket	100295 ESD
Cleanroom filters	110538
Chemical filters	110537
Double chemical filters	110536









Wide range of fume extractors for laser engraving, tip extractions, reflow or wave soldering up to 36 arms, 50 iron tips and over 3000 m³/hr is available. Ask us for more details.

100295 Kit

### **ESD STORAGE AND PACKAGING**

### STANDARDIZED ESD TRAYS FOR BOARDS AND COMPONENTS STORAGE



Nº	CODE	DIMENSIONS	DIMENSIONS OF EACH CELL	THICKNESS	NUMBER OF CELLS
1	24-204-0650	330×250×50 mm	66×56	3,0 mm	12
2	24-204-1486	350×225×20 mm	44,57×46,86	3,0 mm	24
3	24-204-2273	350×225×20 mm	48×208	3,0 mm	6
4	24-204-2531	350×225×20 mm	97,2×45,9	3,0 mm	12
5	24-204-2532	350×225×5 mm	Cover*	1,2 mm	24
6	24-204-2533	210×210×24 mm	192×192	1,2 mm	1
7	24-204-2819	210×210×24 mm	36×36	0,8 mm	25
8	24-204-2820	210×210×24 mm	36×15	0,8 mm	50
9	24-204-2821	295×120×60 mm	100×275	1,5 mm	1

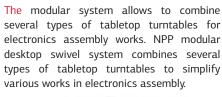
ESD trays are used for storage, transport and packaging of boards, components and finished units of electronic assembly. Made of conductive carbon-loaded PS —dissipative material resistance  $\leq 10^4 \, \Omega$ . Color — black.

\* Cover for trays 24-204-2273, 24-204-2274, 24-204-2531, 24-204-2532

### MOQ 100 pieces

### DESKTOP STORAGE SYSTEMS

NPP Desktop swivel plate

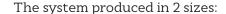




NPP/P-45 — a 450 mm diameter two-level turntable platform with an upper plate, it can be additionally equipped with 4 Cocis A type bins and 4 Cocis B type bins. Height — 100 mm



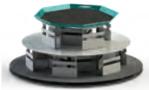
NPP/P-55 — a 550 mm diameter two-level turntable platform with an upper plate, it can be additionally equipped with 6 Cocis A type bins and 6 Cocis B type bins . Height -



- with a 450 mm rotating base
- with a 550 mm rotating base



**NPP/L-45** — a 450 mm diameter two-level turntable platform with an upper tray, it can be additionally equipped with 4 Cocis A type bins and 4 Cocis B type bins . Height - 109 mm



NPP/L-55 — a 550 mm diameter rotary three-level turntable platform with an upper tray, it can be additionally equipped with 10 Cocis A type bins and 10 Cocis B type bins. Height 196 mm

! Plastic ESD bins for the system shall be ordered separately





**NPP-45** — a 450 mm rotary platformbase. Height — 18 mm



NPP-55 — a 550 mm rotary platform-base. Height  $\,$  — 18 mm

### **ANTISTATIC STORAGE**

### COCIS antistatic bins

### Conductive Polypropylene Containers



Conductive ESD bins are used for small components and tools storage. Made of antistatic polypropylene. Can be easily attached to bin rails or fitted for free standing on a grounded surface. Bins of equal width can be stacked on one another.

CODE		
	OUTER DIMENSIONS	INNER DIMENSIONS
COCIS-A	107 × 98 × 47 mm	92 × 83 × 42 mm
COCIS-B	170 × 105×75 mm	130 × 93 × 68 mm
COCIS-C	250 ×150 × 130 mm	185 × 135 × 122 mm
COCIS-E	350 × 230 × 150 mm	265 × 206 × 140 mm



- Thickness 2.5 mm
- Delivered unassembled
- Apertures for easy carrying on each side

CODE - BOX		
	CODE - LID	OUTER DIMENSIONS (MM)
23-175-7108	23-175-7110	400 × 300 × 180
23-175-7109	23-175-7110	400 × 300 × 228
23-175-7104	23-175-7106	600 × 400 × 180
23-175-7105	23-175-7106	600 × 400 × 228

### Modular ESD trays





Standard range of trays with a set of modular dividers. This new item will reply to various need for convenient storing and transporting small PCB's on sensitive components.

Stackable tray for components storage with transparent lid and removable dividers that should be ordered separately. Lid and dividers are clipped on the tray.

The system with dividers provides the possibility to organize 2 to 204 cells for components storage. Minimum size of the cell is 15×15 mm

TYPE OF UNIT				
THE OF ORTH	ESD TRAY FOR PCB'S	TRANSPARENT LID FOR THE TRAY	SHORT DIVIDERS (11 NOTCHES)	LONG DIVIDERS (15 NOTCHES)
Code	24-401-9428	24-213-9429	23-177-9431	23-177-9430
Material	Dissipative PS	Clear APET	Conductive PS	Conductive PS
Thickness, mm	1.5	0.8	1.8	1.8
Dimensions, mm	355×255×36	355×255×5	247×2×30	347×2×30

Useful height of the tray with lid — 28 mm

### **ESD MAGAZINES**



- Vertical pitch 10 mm
- Width adjustable by 5 mm pitch
- Strong construction from thermoformed plastic with metal reinforcement
- Light in weight and extremely rigid
- Assembled using rivets and ultrasonic welding
- Each groove is numbered
- Each magazine is delivered with a partition

### 2 versions available:

- PS for a 60°C heat resistance

ABS/PC for 110°C heat resistance

### PS magazines

Extra partitions and lids available on request.

CODE			
CODE	DIMENSIONS	РСВ	CODES FOR ADJUSTABLE PLATES
22-150-0943	320×350×560	247	97-001-0003
22-150-1154	370×370×560	297	97-001-0003
22-150-1187	400×425×560	327	97-001-0001
22-150-0817	420×460×560	357	97-001-0001
22-150-0891	450×425×560	377	97-001-0007
22-150-1083	470×480×560	397	97-001-0007

### ABS/PC magazines

Extra partitions and lids available on request.

CODE			
CODE	DIMENSIONS	РСВ	CODES FOR ADJUSTABLE PLATES
22-151-0943	320×350×560	247	97-011-0005
22-151-1154	370×370×560	297	97-011-0005
22-151-1187	400×425×560	327	97-011-0001
22-151-0817	420×460×560	357	97-011-0001
22-151-0891	450×425×560	377	97-011-0003
22-151-1083	470×480×560	397	97-011-0003



### Quickfill Magazine

Quickfill magazines meet standard dimensions most frequently used on automated lines. Strong injection molded construction with metal reinforcement (top and bottom). Standardized plate that fits most popular brands on the market.

- Not subject to accidental change in width; no wear of moving parts
- Partition made of assembled plastic parts
- This system provides a better dimensional stability when strong temperature variations
- Meant for 50 PCB's

Material: Conductive PS (60°C heat resistance) or ABS/PC (110°C heat resistance) for plastic parts, galvanized Iron for metal parts.

CODE	DIMENSIONS	MATERIAL VERSION	MIN./MAX. PCB SIZE
22 152 7000			
22-152-3060	460×400×563		50/300
22-152-4060	355×320×563		50/250
22-152-6060	460×400×563	PS	100/310
22-152-7060	535×460×570		50/390
22-152-8060	535×530×570		120/460
22-152-1120	460×400×563	ABS/PC	50/300
22-152-2120	355×320×563		50/250
22-152-3020	535×460×570		50/390



The product is cleanroom suitable

## TECHNICAL & ESD FURNITURE ANTISTATIC EQUIPMENT DRY STORAGE CABINETS

# **VIKING**



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